



## **MTT197 - DP List - Jasionka**

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### **Annex to Capability List of the Maintenance Organization (MTT197)**

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**DE.145.0019 (EASA Part 145)  
CK5Y782M (14 CFR part 145)  
UK.145.01629 (CAA UK Part 145)  
valid for Jasionka facility**

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**This List is a print-out of the computerized list of released operation  
sheets which is developed and maintained in accordance with  
MTT163-1**

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<b>Project</b>	<b>CF34</b>	<b>P/N</b>	4123T77P01 , 2161M38G01 , 2036M34P01 , 14E1007005 , 2161M29G01 , 2036M62G01 , 4120T57P02 , 4157T40G01 , 4143T12G01 , 4159T54G01 , 4139T94G01 , 4120T61G01 , 4159T58G01 , 2036M71G01 , 4139T91P01 , 4187T06G01 , 2161M53P01 , 2036M33G01 , 4120T51P02 , 2162M82G01 , 2036M18G01 , 4187T16G01 , 4157T66G01 , 2161M27P01 , 4118T40G01 , 4143T46G01 , 2161M49G01 , 4120T57P02 , 2161M36P01 , 14E0320007 , 15E0325007 , 4157T67G01 , 4123T94G01 , 14E0319011 , 2162M80G01 , 4187T10P01 , 4151T68G01 , 4159T18G01 , 4157T85G01 , 4157T82G01 , 4157T84G01 , 4123T78P01 , 4159T17P01 , 4187T07G01 , 14E0338003 , 4120T51P04 , 2160M32G01 , 2161M42G01 , CN627-8035-001 , 4187T05G01 , 4123T02G01 , 2161M34P01 , 15E0331005 , 14E0334007 , 4143T51G01 , 2161M85G01 , 4140T40G01 , 4159T59G01 , 4157T56G01 , 2161M30G01 , 14E0340003 , 15E0504003 , 15E0503003 , 4159T85G01 , 4159T55G01 , 2161M44G01 , 4159T24P01 , 2161M43G01 , 2160M25P01 , 4120T86G01 , 4143T56P01 , 4143T41G01 , 4123T01G01 , 4157T73G01
<b>Plan-No.</b>	G20-72-09-00CS1		
<b>Description</b>	CLEAN SOPER 1		
<b>ATA</b>	72-09-00		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	HOSE AND TUBE ASSEMBLIES - CLEANING	SPM 70-21-22	

**Project**            **CF34-10**                            *P/N*    2053M42P01 , 2030M26P01 , 2030M28P01 , 2030M27P01

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**Plan-No.**        *G30-72-00-41C01*

**Description**    *INSULATION BLANKET  
CLEANING*

**ATA**             *72-00-41*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS		

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**Project**            **CF34-10**                            *P/N*    2030M26P01 , 2053M42P01 , 2030M28P01 , 2030M27P01

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**Plan-No.**        *G30-72-00-41101*

**Description**    *THERMAL INSULATION  
BLANKET*

**ATA**             *72-41-01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF CUTS, TEARS, AND HOLES IN THE OUTER SKIN OF INSULATION BLANKETS		1

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<b>Project</b>	<b>CF34-10</b>	<b>P/N</b>	2406M28G01 , 2413M59G01 , 2284M77G01 , 2291M91G01 , 2191M89G01 , 2278M69G01 , 2412M06G01 , 2170M27G01 , 2030M32G01 , 2229M14G02 , 2030M43P01 , 2278M12G01 , 2170M29G01 , 2284M91G01 , 2284M83G01 , 2058M20G01 , 2058M94P01 , 2170M67G01 , 2058M16G01 , 2098M53G01 , 2299M14G01 , 2415M53G01 , 2177M25G01 , 2284M27G01 , 2406M26G01 , 2030M85G01 , 2191M32G01 , 2369M19G01 , 2423M97G01 , 2054M36G01 , 2290M56P01 , 2030M37G01 , 2030M83G01 , 2098M36G01 , 2054M44P01 , 2413M57P01 , 2299M43P01 , 2058M78G01 , 2191M44P01 , 2191M86P01 , 2284M48G01 , 2052M29G01 , 2058M54P01 , 2291M44G01 , 2029M43P01 , 2416M25G01 , 2284M43G01 , 2054M23P01 , 2058M49G01 , 2098M46P01 , 2368M79P01 , 2290M16G01 , 2406M25P01 , 2058M21G01 , 2496M77P01 , 2053M12P01 , 2413M58G01 , 2284M76P01 , 2058M22G01 , 2054M42P01 , 2059M75P01 , 2298M26G01 , 2290M52G01 , 2299M80G01 , 2030M21G01 , 2278M66G01 , 2367M92G01 , 2177M35G01 , 2176M20G01 , 2284M37P01 , 2059M74P01 , 2170M31G01
<b>Plan-No.</b>	G30-72-09-00CS1		
<b>Description</b>	CLEAN-SOPER1		
<b>ATA</b>	72-09-00		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN SOPER 1		

**Project**            **CF34-10**                            *P/N*    2032M97G02

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**Plan-No.**        *G30-72-23-03C01*

**Description**    *FAN OGV*

**ATA**              *72-23-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF FAN OGV	C-INSPECTION	

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**Project**            **CF34-10**                            *P/N*    2032M97G02

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**Plan-No.**        *G30-72-23-03R01*

**Description**    *FAN OGV*

**ATA**                *72-23-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	METAL LEADING EDGE REPLACEMENT		1
3	PLATFORM CORNER CRACK REPAIR		3
4	LEADING AND TRAILING EDGE REPAIR		4
5	EPOXY COATED INK MARKING	GE SPM 70-16-09	
6	REPAIR OF THE PLATFORM CRACKED BOSS		5
20	THREAD MARKS IN THE BUSHING HOLES REPAIR	GE SPM 70-43-07	

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**Project**            **CF34-10E**            **P/N**

2029M43P01 , 2058M54P01 , 2191M49P01 , 2291M44G01 , 2406M28G01 , 2413M59G01 ,  
2412M06G01 , 2058M20G01 , 2058M16G01 , 2299M14G01 , 2406M26G01 , 2191M32G01 ,  
2098M36G01 , 2413M57P01 , 2058M78G01 , 2054M23P01 , 2058M49G01 , 2368M79P01 ,  
2290M16G01 , 2406M25P01 , 2058M21G01 , 2496M77P01 , 2413M58G01 , 2058M22G01 ,  
2059M75P01 , 2299M80G01 , 2284M91G01 , 2284M37P01 , 2059M74P01 , 2170M31G01

**Plan-No.**        G30-72-09-00R0A

**Description**    TUBE REPAIR - CATEGORY "A"

**ATA**             72-09-00

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES ANDTUBE/HOSE ASSEMBLIES		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN THE EXTERNAL TUBING		2
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
4	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		4
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
6	REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		6
7	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		7
10	REPLACEMENT OF DAMAGED BRACKETS, TABS, AND/OR WEAR SLEEVES ON THE TUBE ASSEMBLIES		10
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
54	PLATE-NUT REPLACE	SPM 70-13-01	



**Project**            **CF34-10E**                            **P/N**

2291M91G01 , 2284M83G01 , 2369M19G01 , 2054M36G01 , 2284M48G01 , 2052M29G01 ,  
2053M12P01 , 2030M21G01 , 2367M92G01

**Plan-No.**        *G30-72-09-00R0B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**            *72-09-00*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN THE EXTERNAL TUBING		2
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
9	REPAIR THE LINEAR INDICATIONS OR BREAKS IN THE BRACKETS OR BROKEN TABS		9
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-10E**                            **P/N**

2170M27G01 , 2030M83G01 , 2170M86G01 , 2030M43P01 , 2278M12G01 , 2170M29G01 ,  
2058M94P01 , 2170M67G01 , 2415M53G01 , 2177M25G01 , 2030M85G01 , 2423M97G01 ,  
2054M44P01 , 2299M43P01 , 2191M44P01 , 2191M86P01 , 2416M25G01 , 2284M43G01 ,  
2054M42P01 , 2290M52G01 , 2290M56P01 , 2278M66G01 , 2229M14G02

**Plan-No.**        G30-72-09-00R0C

**Description**    TUBE REPAIR - CATEGORY "C"

**ATA**             72-09-00

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
6	MACHINING REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		6
7	REPAIR OF THE HOSE, TUBE, AND MANIFOLD FITTING SEATING SURFACES		7
13	REPLACEMENT OF WELDED BRACKETS, TABS, AND WEAR SLEEVES		13
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-10E**                            **P/N**

2284M77G01 , 2191M89G01 , 2030M32G01 , 2098M53G01 , 2284M27G01 , 2030M37G01 ,  
2098M46P01 , 2284M76P01 , 2298M26G01 , 2177M35G01 , 2278M69G01

**Plan-No.**        *G30-72-09-00R0D*

**Description**    *TUBE REPAIR - CATEGORY "D"*

**ATA**             *72-09-00*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		1
3	BLEND REPAIR OF THE EXTERNAL TUBING		3
5	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBING		5
6	REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		6
7	REPAIR OF THE HOSE, TUBE AND MANIFOLD FITTING SEATING SURFACES		7
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-8**                            **P/N**    4120T61G01 , 4120T53P02 , 4123T77P01 , 4123T78P01 , 4139T91P01 , CN627-2003-003 ,  
4159T24P01 , 4120T57P02

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**Plan-No.**        *G20-72-00-00IPT*

**Description**   *PRESSURE TEST*

**ATA**             *72-09-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST OF TUBES AND HOSES AND HOSE/TUBE ASSEMBLIES	TESTING 1,2,3	

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**Project**            **CF34-8**                            **P/N**

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2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01 ,  
4140T90P01 , 1-09947-00-01 , CN627-0110-201

**Plan-No.**        *G23-72-41-22C01*

**Description**    *THERMAL BLANKET CLEANING*

**ATA**             *72-41-22*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS	SPM 70-21-23	

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**Project**                    **CF34-8C**                    **P/N**

4123T78P01 , 4139T94G01 , 4123T77P01 , 4143T56P01 , 4157T40G01 , 4120T57P02 ,  
4143T12G01 , 4159T24P01 , 4139T91P01 , 4120T51P02 , 4120T86G01

**Plan-No.**            G20-72-09-00R0A

**Description**    TUBE REPAIR - CATEGORY "A"

**ATA**                72-09-00

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	BLEND REPAIR OF EXTERNAL TUBING		8
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10
11	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		11
12	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		12
13	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		13
14	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		14
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
23	MAKE NUT MOVABLE BY COLD WORKING	GE SPM 70-47-05	

**Project**            **CF34-8C**                    **P/N**

4159T54G01 , 4120T61G01 , 4159T58G01 , 4157T66G01 , 4143T46G01 , 4157T67G01 ,  
4123T94G01 , 4159T18G01 , 4123T02G01 , 4143T51G01 , 4140T40G01 , 4159T59G01 ,  
4157T56G01 , 4159T85G01 , 4159T55G01 , 4123T01G01 , 4159T17P01 , 4157T73G01

**Plan-No.**        G20-72-09-00R0B

**Description**    TUBE REPAIR - CATEGORY "B"

**ATA**             72-09-00

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	BLEND REPAIR OF EXTERNAL TUBING		8
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10
11	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		11
12	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		12
13	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		13
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSE AND TUBE/HOSE ASSEMBLIES	repair 16	
23	MAKE NUT MOVABLE BY COLD WORKING	SPM 70-47-05	
102	REPLACE OF KEY-LOCKED INSERT	Task: 70-48-11-350-01	

**Project**            **CF34-8C**                            *P/N*    4118T40G01 , CN627-8035-001 , 4121T61G01 , 4143T41G01 , 4151T68G01

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**Plan-No.**        G20-72-09-00R0C

**Description**    TUBE REPAIR - CATEGORY "C"

**ATA**             72-09-00

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10

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**Project**            **CF34-8C**                            *P/N*    4180T01G02 , 4180T72G01

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**Plan-No.**        *G20-72-41-03R01*

**Description**   *BEARING HOUSING - REPAIR*

**ATA**             *72-41-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR OF THE MALE B-NUT CONNECTORS		2

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**Project**                    **CF34-8C**                    **P/N**

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2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01 ,  
4140T90P01 , 1-09947-00-01 , CN627-0110-201

**Plan-No.**            *G20-72-41-22R01*

**Description**    *THERMAL INSULATION  
BLANKETS*

**ATA**                    *72-41-22*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR TEARS AND PUNCTURES IN THE INSULATION BLANKETS		1
2	REPAIR DENTS IN THE INSULATION BLANKETS		2
3	REPLACE THE THERMAL INSULATION BLANKET CAPSTANS		3

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**Project**            **CF34-8E**                            **P/N**

2161M53P01 , 2036M34P01 , 2161M29G01 , 2036M62G01 , 2036M33G01 , 4187T16G01 ,  
2161M35G01 , 2161M27P01 , 2161M36P01 , 4187T10P01 , 2161M34P01 , 4120T51P02 ,  
15E0504003 , 15E0503003 , 2160M25P01

**Plan-No.**        G21-72-09-00R0A

**Description**    TUBE REPAIR - CATEGORY "A"

**ATA**             72-09-00

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
4	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		4
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
6	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		6
7	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		7
9	FLANGE FLATNESS MATING SURFACE REPAIR	Inspection 003 A (3)e	
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
111	INSTALATION OF TEFLON TAPE ON FUEL TUBE	SB73-0007	

**Project**            **CF34-8E**                            **P/N**

2161M38G01 , 14E1007005 , 2036M71G01 , 4187T06G01 , 2162M82G01 , 2036M18G01 ,  
2161M49G01 , 2162M80G01 , 2160M32G01 , 2161M42G01 , 4187T05G01 , 2161M85G01 ,  
2161M30G01 , 2161M44G01 , 2161M43G01

**Plan-No.**        *G21-72-09-00R0B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**            *72-09-00*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
4	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		4
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
6	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		6
102	REPLACE OF KEY-LOCKED INSERT	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-8E**                            **P/N**

14E0320007 , 15E0325007 , 14E0319011 , 4143T41G01 , 4157T85G01 , 4157T82G01 ,  
4157T84G01 , 4187T07G01 , 14E0338003 , 15E0331005 , 14E0334007 , 2037M65G01 ,  
14E0340003

**Plan-No.**        G21-72-09-00R0C

**Description**    TUBE REPAIR - CATEGORY "C"

**ATA**             72-09-00

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
4	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		4
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
7	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		7
9	FLANGE FLATNESS MATING SURFACE REPAIR	Inspection 002 G (3)e	
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16

**Project**            **CF34-8E**                            **P/N**    2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01

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**Plan-No.**        *G21-72-41-22R01*  
**Description**    *THERMAL INSULATION  
BLANKETS*  
**ATA**             *72-41-22*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR TEARS AND PUNCTURES IN THE INSULATION BLANKETS		1
2	REPAIR DENTS IN THE INSULATION BLANKETS		2
3	REPLACE THE THERMAL INSULATION BLANKET CAPSTANS		3

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**Project**            **CF6-80**                            **P/N**

**Plan-No.**        *PBH72-00-0010PT*

**Description**    *PRESSURE TEST*

**ATA**              *72-09-03*

1325M90G02 , 1326M15G01 , 1326M39G01 , 1303M45G03 , 1307M89G01 , 1308M54G01 ,  
1308M74G04 , 1309M68G03 , 1309M68G04 , 1309M78G01 , 1309M78G01 , 1309M78G05 ,  
1309M78G06 , 1309M78G07 , 1309M78G08 , 1310M76G01 , 1310M76G05 , 1310M76G07 ,  
1310M76G08 , 1310M90G01 , 1321M23G01 , 1321M57G01 , 1325M20G01 , 1325M22G01 ,  
1325M24G01 , 1325M90G02 , 1326M15G01 , 1326M39G01 , 1326M85G01 , 1326M87G01 ,  
1332M15G01 , 1332M50P01 , 1332M50P02 , 1332M50P03 , 1332M50P04 , 1332M52P01 ,  
1332M59G01 , 1332M59G03 , 1332M61G01 , 1332M61G02 , 1332M61G03 , 1332M95G01 ,  
1334M16G01 , 1334M33G01 , 1334M51G01 , 1334M61G01 , 1334M63G01 , 1335M75G01 ,  
1335M75G03 , 1335M92G01 , 1335M92G03 , 1335M92G04 , 1335M94G01 , 1337M23G01 ,  
1337M28G01 , 1337M30G01 , 1337M48G01 , 1339M63G01 , 1339M65G01 , 1339M65G03 ,  
1339M67G01 , 1346M33G01 , 1346M57G03 , 1346M88G01 , 1346M88G02 , 1346M88G04 ,  
1349M43G01 , 1350M80G01 , 1350M93G01 , 1380M56G10 , 1380M56G11 , 1380M56G12 ,  
1380M56G13 , 1380M56G14 , 1380M56G15 , 1380M56G16 , 1380M56G17 , 1380M56G18 ,  
1380M56G19 , 1383M40G01 , 1383M40G02 , 1442M25G01 , 1442M31G02 , 1442M54G04 ,  
1442M56G02 , 1442M58G02 , 1442M58G03 , 1442M79G02 , 1442M80G02 , 1442M80G03 ,  
1446M19G03 , 1446M19G05 , 1446M19G06 , 1446M19G07 , 1446M19G09 , 1447M16G01 ,  
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FC No.	FC Description	Basic Doc.	Repair
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**Project**            **CF6-80**            **P/N**

**Plan-No.**        *PBH72-09-03C0S1*

**Description**    *TUBE ASSEMBLIES - CLEANING*

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FC No.	FC Description	Basic Doc.	Repair
1	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-836-A	SPM 70-21-22	
2	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-000-B	SPM 70-21-22	
3	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-842-C	SPM 70-21-22	
4	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-830-D	SPM 70-21-22	

5 TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-848-F

SPM 70-21-22

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101 TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-816C

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<b>Project</b>	<b>CF6-80</b>	<b>P/N</b>	9392M11G01 , 9176M20G01 , 1517M65G03 , 9377M36G05 , 9377M36G07 , 1517M72G01 , 2155M59G01 , 1517M65G02 , 1455M17G02 , 1334M97G02 , 1350M82G01 , 1383M40G02 , 1303M33G05 , 9382M10G03 , 1491M45G01 , 1315M78G13 , 1967M35G01 , 1978M79G01 , 1990M30G01 , 1492M56G07 , 1350M82G02 , 1315M78G11 , 1290M39G09 , 1442M11G02 , 1577M71G03 , 1491M17G01 , 1977M71G01 , 1290M22G04 , 1346M17G03 , 1800M10G02 , 1446M19G07 , 1349M87G01 , 1339M29G06 , 1326M85G01 , 1326M85G03 , 1290M43G01 , 1290M44G01 , 1303M33G06 , 1290M23G06 , 9377M36G06 , 1290M24G08 , 1294M22G07 , 1491M29G01 , 1302M47G01 , 1442M27G01 , 1307M16G01 , 1967M37G01 , 1288M81G01 , 1310M84G02 , 1492M19G01 , 1297M56G01 , 1307M10G01 , 1337M72G02
<b>Plan-No.</b>	PBH72-09-03C0S2		
<b>Description</b>	TUBE CLEANING - STEEL, INCONEL		
<b>ATA</b>	70-21-06		

FC No.	FC Description	Basic Doc.	Repair
1	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-836-A	SPM 70-21-06	
2	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-000-B	SPM 70-21-06	
3	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-842-C	SPM 70-21-06	
4	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-830-D	SPM 70-21-06	
5	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-848-F	SPM 70-21-06	

**Project** CF6-80 **P/N**

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**Plan-No.** PBH72-09-03R00A

**Description** TUBE REPAIR - CATEGORY "A"

**ATA** 72-09-03

1289M38G01 , 1349M85G01 , 1289M40G01 , 1289M67P09 , 1289M67P10 , 1289M67P11 ,  
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1290M27P01 , 1290M27P02 , 1290M27P03 , 1290M27P04 , 1290M47P01 , 1290M47P02 ,  
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1349M26G01 , 1349M26G02 , 1349M28G01 , 1349M85G02 , 1374M30G03 , 1383M12G02 ,  
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114308 , 109632-2 , 1707M54P02 , 109658 , 1456M16G01 , 1469M43P08 , 1337M67G03 ,  
1447M20G01

FC No.	FC Description	Basic Doc.	Repair
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1	BLEND REPAIR	1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN TUBING	2
3	SECTION REPLACE	3
4	REPAIR OF SWIVEL FLANGE FITTINGS OF EXTERNAL TUBING (Repair 004, Point 5.A)	4
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING	6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING	7
12	REPLACE THE EPOXY WEAR SLEEVES ON RIGID TUBING	12
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS	14
16	REPLACEMENT OF THE WELDED END FITTINGS ON TUBE ASSEMBLIES	16
18	REPLACE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLES STEEL TUBE ASSEMBLIES	18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES	30
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	43
100	RENEWAL OF MARKING ON PART	SPM 70-16-03
136	Dated 26.Mar.2021 72-ET431 CLEANING PS3 PRESSURE SENSING MANIFOLD WEEP HOLE	TO SH 72-09-03 036 P
137	72-ER476 INSPECTION OF FUEL HOSE FOR DEFORMATION	TO SH 72-09-03 037
143	B-NUT REPLACEMENT	SB 72-0543

152	COLD WORKING REPAIR	SPM70-47-05
176	B-NUT RETENTION	SB 75-0176
220	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	INSP.point 4 U. (2)
365	FUEL MANIFOLD PTFE TAPE INSTALLATION	SB73-0365
414	REPLACEMENT OF PTFE COATED PARA-ARAMID TAPE AREAS IN THE FUEL MANIFOLDS	SB73-0414
434	P49 RESTRICTOR ORIFICE - REWORK	SB 77-034
656	PS3 PRESSURE SENSING SYSTEM - REWORK	SB 72-0656



7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
8	WELDING OF CRACKS, SPLITS OR KINKS	SPM 70-41-00	
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS		14
17	REPLACE THE WELDED BRACKETS, TABS, AND WEAR SLEEVES ON EXTERNAL TUBE ASSEMBLIES		17
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES		30
31	REPLACEMENT OF THE WORN FLAPPERS THE HINGE PIN AND THE STOPPER PIN		31
42	WELD REPAIR OF THE STAGE 11 CHECK VALVE ASSEMBLY		42
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
87	AIR - HP RECOUP AIR SUPPLY TUBES, ELBOWS, AND TEES REWORK FOR PMC ENGINES	SB 75-0087	
94	AIR -HPT AIR SUPPLY TUBE REWORK (SB 75-0094)	SB 75-0094	
95	AIR - HPT COOLING AIR SUPPLY TUBES - NEW END FITTINGS	SB 75-0095	
100	RENEWAL OF MARKING ON PART	SPM70-16-03	
103	REPLACEMENT OF DAMAGED SLIDE JOINT		3
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS		14
118	REBRAZE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18

132	STAGE 11 CHECK VALVE MODIFICATION	SB75-0132	
143	B-NUT REPLACEMENT	SB 72-0543	
152	COLD-WORKING REPAIR	SPM70-47-05	
153	REWORK LPT AIR SUPPLY TUBE	SB 75-0130	
218	REPLACE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		14,18

**Project** CF6-80 **P/N**

**Plan-No.** PBH72-09-03R00C

**Description** TUBE REPAIR - CATEGORY "C"

**ATA** 72-09-03

1288M81G01 , 115207 , 1455M91G01A , 1707M80G02 , 1289M70G01 , 1290M88G01 ,  
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1303M43G01 , 1303M45G01 , 1303M45G03 , 1307M89G01 , 1308M54G01 , 1308M74G04 ,  
1309M68G03 , 1309M68G04 , 1309M78G01 , 1309M78G05 , 1309M78G06 , 1309M78G07 ,  
1309M78G08 , 1309M78G08 , 1310M76G01 , 1310M76G05 , 1310M76G07 , 1310M76G08 ,  
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1326M87G01 , 1332M15G01 , 1332M50P01 , 1332M50P02 , 1332M50P03 , 1332M50P04 ,  
1332M59G01 , 1332M59G03 , 1332M61G01 , 1332M61G02 , 1332M61G03 , 1332M95G01 ,  
1334M16G01 , 1334M33G01 , 1334M51G01 , 1334M61G01 , 1334M63G01 , 1335M75G01 ,  
1335M75G03 , 1335M92G01 , 1335M92G03 , 1335M92G04 , 1335M94G01 , 1337M23G01 ,  
1337M28G01 , 1337M30G01 , 1337M48G01 , 1337M57G01 , 1339M63G01 , 1339M65G01 ,  
1339M65G03 , 1339M67G01 , 1339M69G01 , 1346M33G01 , 1346M57G03 , 1346M88G01 ,  
1346M88G02 , 1346M88G04 , 1349M43G01 , 1350M80G01 , 1350M93G01 , 1380M56G10 ,  
1380M56G11 , 1380M56G12 , 1380M56G13 , 1380M56G14 , 1380M56G15 , 1380M56G16 ,  
1380M56G17 , 1380M56G18 , 1380M56G19 , 1383M40G01 , 1383M40G02 , 1442M25G01 ,  
1442M31G02 , 1442M54G04 , 1442M56G02 , 1442M58G02 , 1442M58G03 , 1442M79G02 ,  
1442M80G02 , 1442M80G03 , 1446M19G03 , 1446M19G05 , 1446M19G06 , 1446M19G07 ,  
1446M19G09 , 1447M16G01 , 1447M18G01 , 1447M18G02 , 1447M45G08 , 1447M59G01 ,  
1447M59G02 , 1453M18G01 , 1453M18G02 , 1455M91G01 , 1456M59G01 , 1456M59G02 ,  
1456M63G01 , 1456M65G01 , 1456M69G01 , 1456M71G01 , 1456M71G02 , 1456M77G01 ,  
1456M77G02 , 1456M97G05 , 1456M97G06 , 1456M97G09 , 1456M97G10 , 1469M28G01 ,  
1469M28G03 , 1469M72G01 , 1469M74G01 , 1469M84G01 , 1469M86G01 , 1470M39G04 ,  
1473M25G10 , 1473M25G11 , 1473M25G12 , 1473M25G13 , 1473M26G02 , 1479M44G01 ,  
1479M44G02 , 1479M44G03 , 1479M44G04 , 1479M45G01 , 1479M45G02 , 1479M45G03 ,  
1479M45G04 , 1479M45G05 , 1491M17G01 , 1491M17G02 , 1491M20G01 , 1491M20G02 ,  
1491M20G04 , 1491M20G07 , 1491M22G01 , 1491M48G01 , 1539M98G17 , 1539M98G18 ,  
1539M98G19 , 1539M98G20 , 1577M27G01 , 1581M54G01 , 1582M10G01 , 1582M10G02 ,  
1582M10G03 , 1582M10G04 , 1582M12G01 , 1582M12G02 , 1582M14G01 , 1582M14G03 ,  
1582M37G01 , 1642M74G01 , 1643M47G01 , 1643M47G02 , 1643M49G02 , 1643M61G01 ,  
1678M52G01 , 1678M54G02 , 1678M75G03 , 1678M82G01 , 1679M92G01 , 1679M92G02 ,  
1706M59P09 , 1706M61P01 , 1706M61P02 , 1706M61P03 , 1707M15G01 , 1707M15G03 ,  
1707M62G01 , 1707M62G02 , 1707M68G01 , 1707M80G01 , 1754M69G01 , 1754M71G01 ,  
1754M73G01 , 1754M75G01 , 1774M14G01 , 1774M23G01 , 1774M23G02 , 1797M87G01 ,  
1797M87G02 , 1800M12G01 , 1800M12G01A , 1800M14G01 , 1800M16G01 , 1800M18G01 ,  
1801M47G01 , 1801M93G01 , 1810M31G01 , 1824M66G01 , 1824M66G02 , 1825M83G01 ,  
1825M84G01 , 1825M85G01 , 1826M21G01 , 1826M22G01 , 1826M39G01 , 1826M68G01 ,  
1835M51G01 , 1836M41G01 , 1883M41G03 , 1885M32G01 , 1885M32G02 , 1885M32G03 ,  
1885M83G01 , 1885M83G02 , 1885M87G01 , 1967M31G01 , 1967M35G01 , 1967M80G01 ,  
1978M64G01 , 1978M79G01 , 1990M30G01 , 1991M72G01 , 1996M13G01 , 1997M88G01 ,  
2022M40G01 , 2022M48G01 , 2023M10G01 , 2023M19G01 , 2096M45G01 , 2155M10G01 ,  
2155M59G01 , 9218M19G01 , 9220M87G03 , 9295M10G02 , 9377M46G02 , 9377M95G03 ,  
9377M96G01 , 9377M96G03 , 9378M80G01 , 9378M80G03 , 9378M82G01 , 9378M82G03 ,  
9378M83G01 , 9378M83G03 , 9378M83G04 , 9378M85G01 , 9378M85G02 , 9378M85G03 ,  
9381M74G01 , 9381M76G01 , 9382M12G01 , 9382M14G01 , 9382M21P01 , 9382M21P02 ,

9382M22G01 , 9382M40G01 , 9392M11G01 , 9392M11G02 , 9392M13G01 , 9392M13G02 , 9392M13G03 , 9392M38G01 , 1885M86G01 , 1774M60G02 , 1582M14G02 , 2413M60G01 , 1447M16G02 , 1335M38G01 , 1335M39G01 , 1347M81G01 , 1347M81G04 , 1347M82G01 , 1347M82G04 , 1679M78G01 , 1679M78G02 , 1679M78G06 , 1679M78G08 , 1679M78G10 , 1679M78G12 , 1679M78G14 , 1679M78G16 , 1679M79G01 , 1679M79G02 , 1679M79G03 , 1679M79G04 , 1679M79G08 , 1679M79G10 , 1679M79G12 , 1679M79G14 , 1679M79G16 , 1442M15G08 , 1473M24G01 , 1346M57G03A , 1332M50P10 , 1442M68G01 , 1491M22G01 , 1456M94G01 , 2413M60G01 , 1991M70G01 , 110013 , 2420M28G01 , 1442M68G01 , 1998M73G01 , 1321M57G03 , 9381M78G01 , 1836M39G01 , 1643M85G01 , 1442M15G05 , 1492M56G01 , 1492M56G03 , 1492M56G05 , 1492M56G06 , 1492M56G07 , 1492M56G08 , 1678M77G01 , 9382M10G04 , 1473M25G14 , 1679M79G18 , 1679M78G14 , 1346M57G01A , 1425M25G14 , 1470M39G08 , 1824M50G01 , 1706M32G01 , 1349M43G02 , 1577M27G03 , 1456M97G08 , 1326M85G03 , 1577M27G02 , 1801M32G01 , 2285M89G01 , 9382M10G03 , 115207-1 , 1442M54G03 , 2286M25G01 , 1332M50P12 , 1872M31G01 , 1442M25G02 , , 1800M14G02 , 1455M17G02 , , 1885M43G01 , 1872M21G03 , 1470M39G07 , 1678M52G02 , 1346M57G01 , 1335M63G01 , 1442M27G01 , 1470M39G08A , 9382M10G02 , 1678M52G04 , 1872M21G01 , 1774M60G01

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS		2
3	SECTION REPLACE		3
4	REPAIR OF SWIVEL FLANGE FITTINGS OF EXTERNAL TUBING BY REFACING OF SWIVEL FLANGE CONNECTOR SEATS		4
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
8	WELDING OF CRACKS, SPLITS, OR KINKS	SPM 70-41-00	
12	REPLACE THE EPOXY WEAR SLEEVE ON RIGID TUBING		12
13	REPLACEMENT OF THE JOINTS IN THE ACTIVE CLEARANCE CONTROL AIR MANIFOLD		3,13
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS		14

15	REPLACEMENT OF THE SOLID FLANGE FITTINGS ON TUBING	15
16	REPLACEMENT THE WELDED END FITTINGS ON TUBE ASSEMBLIES	16
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE	18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	20
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES	30
31	REPLACEMENT OF THE WORN FLAPPERS THE HINGE PIN AND THE STOPPER PIN	31
42	WELD REPAIR OF THE STAGE 11 CHECK VALVE ASSEMBLY	42
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	43
54	PLATE-NUT REPLACE	SPM 70-13-01
55	RIVET REPLACEMENT	SPM 70-13-01
99	MARKING OF D-SUMP OIL SUPPLY TUBE FOR CORRECT INSTALLATION ORIENTATION	SB 72-1480
100	REMARK OF MAGNETIC CHIP DETECTOR TUBE	SB 79-0060
103	REPLACEMENT OF DAMAGED SLIDE JOINT	3
104	REPLACEMENT OF SWIVEL FLANGE FITTINGS ON EXTERNAL TUBING	4
108	MODIFICATION OF FWD. B-SUMP SCAVANGE TUBE	SB79-0043
112	REWORK THE GEARBOX OIL PRESSURE REFERENCE MANIFOLD	SB 79-0086 / 03
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS	14

118	REBRAZE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
143	B-NUT REPLACEMENT	SB 72-0543	
151	REPLACEMENT OF KEY-LOCKED INSERTS	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	
153	REWORK LPT AIR SUPPLY TUBE	SB75-0130	
154	RENEW P/N AND/OR PRODUCTION METAL-TAG	SPM 70-16-03	
155	REPLACE DAMAGED CLIP OR ASSEMBLE MISSING CLIP	SPM70-13-00	
156	REPAIR THE NON-METALLIC FLEXIBLE SLEEVES BY TOUCH-UP	INSPECTION 4.U.(2)	
162	DRILL SAFETY CABLE HOLES	SB 79-0062	
166	DRILL SAFETY WIRE HOLES	SB 79-0069	
167	DRILL SAFETY CABLE HOLE	INSP. 4.M (1)	
170	REPLACE DAMAGED RIVET ON AIR-WYE DUCT P/N 1309M78G06	DR NO.0123970	
176	PLATE-NUT REPLACEMENT USING BLIND RIVETS	SPM 70-13-04	
216	REPLECEMENT OF WELDED ADAPTER AND ENDSLEEVES		16
218	REPAIR OF BRAZED BRACKET	Rep. 14 and 18	
316	REPLACEMENT THE WELDED CARRIER FITTINGS ON TUBE ASSEMBLIES		16
318	CRACKS WELDING UNDER MOUNTING PARTS BRAZED ON WITH REPLACEMENT BRAZED ELEMENT	SPM 70-41-00	18



**Project**                    **CF6-80**                    **P/N**

**Plan-No.**            *PBH72-09-03R00D*

**Description**    *TUBE REPAIR - CATEGORY "D"*

**ATA**                    *72-09-03*

1289M72G01 , 1289M76G01 , 1290M21G01 , 1290M21G01 , 1290M22G01 , 1290M22G04 ,  
1290M23G01 , 1290M23G06 , 1290M24G01 , 1290M24G08 , 1290M43G01 , 1290M44G01 ,  
1291M48G01 , 1293M23G01 , 1293M30G01 , 1293M32G01 , 1293M36G01 , 1293M36G07 ,  
1293M74P01 , 1293M74P02 , 1293M74P03 , 1293M74P04 , 1294M22G06 , 1294M22G07 ,  
1297M56G01 , 1302M11G01 , 1302M96G01 , 1303M33G04 , 1303M33G05 , 1303M33G06 ,  
1303M71G03 , 1304M23G01 , 1308M56G01 , 1308M58G01 , 1308M58G02 , 1308M78G01 ,  
1308M82G01 , 1308M82G02 , 1309M10G02 , 1309M45G01 , 1310M21G05 , 1310M23G01 ,  
1310M84G02 , 1310M84G03 , 1310M84G04 , 1315M24G01 , 1315M58G03 , 1315M58G03 ,  
1315M59G02 , 1315M78G05 , 1315M78G09 , 1315M78G11 , 1315M78G13 , 1321M73G01 ,  
1321M73G02 , 1321M89G01 , 1321M91G01 , 1321M93G01 , 1325M45G01 , 1325M53G01 ,  
1325M57G01 , 1325M58G01 , 1332M63G01 , 1332M63G02 , 1337M69G02 , 1337M69G03 ,  
1337M72G02 , 1337M79G02 , 1337M79G06 , 1337M92G01 , 1339M29G01 , 1339M29G02 ,  
1339M29G04 , 1339M29G06 , 1339M29G07 , 1339M29G09 , 1339M29G10 , 1339M29G11 ,  
1339M29G12 , 1339M29G13 , 1339M29G14 , 1339M39G01 , 1339M39G03 , 1339M39G04 ,  
1339M44G01 , 1339M76G02 , 1339M78G02 , 1339M81G03 , 1346M17G01 , 1346M17G08 ,  
1346M17G09 , 1346M81G01 , 1349M93G01 , 1350M51G01 , 1350M82G01 , 1350M82G02 ,  
1370M75G02 , 1374M51G01 , 1374M51G02 , 1383M54G01 , 1383M54G02 , 1383M56G01 ,  
1383M56G02 , 1383M58G01 , 1383M60G01 , 1383M62G01 , 1383M65G01 , 1383M65G02 ,  
1383M65G03 , 1383M69G01 , 1383M69G02 , 1383M87G01 , 1442M11G01 , 1442M11G02 ,  
1453M29G02 , 1454M59G02 , 1454M60G01 , 1468M14G01 , 1468M57G01 , 1468M57G02 ,  
1491M45G01 , 1492M52G01 , 1492M98G01 , 1516M25G01 , 1517M11G01 , 1517M13G01 ,  
1517M13G02 , 1517M38G03 , 1517M40G01 , 1517M46G01 , 1517M65G02 , 1517M65G03 ,  
1517M65G04 , 1581M37G04 , 1581M39G01 , 1581M41G01 , 1581M52G01 , 1581M78G05 ,  
1582M40G01 , 1582M48G01 , 1582M69G01 , 1582M69G02 , 1582M97G01 , 1606M59G01 ,  
1606M79G01 , 1606M88G02 , 1642M66G01 , 1642M68G01 , 1642M80G01 , 1643M27G01 ,  
1643M72G01 , 1678M50G01 , 1679M16G01 , 1706M53G01 , 1707M46G01 , 1774M75G01 ,  
1774M91G02 , 1774M91G03 , 1775M70G01 , 1811M10G01 , 1811M63G01 , 1835M10G01 ,  
1835M12P03 , 1835M23G01 , 1835M65G01 , 1836M72G01 , 1836M80G01 , 1836M82G02 ,  
1836M84G01 , 1836M84G02 , 1836M91G01 , 1872M16G02 , 1872M22G04 , 1885M46G01 ,  
1885M84G01 , 1967M33G01 , 1967M37G01 , 1977M71G01 , 1991M34G01 , 1996M12G01 ,  
1996M16G01 , 1996M20G01 , 1996M22G01 , 1996M25G01 , 1996M27G01 , 1996M39G01 ,  
2155M18G01 , 2155M35G01 , 2155M85G01 , 2155M85G02 , 2186M32G01 , 9377M36G05 ,  
9377M36G06 , 9377M36G07 , 9378M67P01 , 9378M67P02 , 9378M67P03 , 9378M67P04 ,  
9378M73G01 , 9378M73G02 , 9378M73G03 , 9397M63G13 , 9397M63G14 , 9397M63G15 ,  
9397M63G16 , 9397M63G17 , 9397M63G18 , 1642M80G02 , 1678M62G04 , 1315M78G11 ,  
1346M17G02 , 1310M21G07 , 1346M81G02 , 1346M17G02 , 1825M55G01 , 1678M62G02 ,  
1810M73G01 , 1774M91G02 , 1810M73G02 , 1293M35G01 , 9378M73G03 , 1293M35G02 ,  
1492M93G02 , 1825M65G01 , 1346M17G03 , 1825M64G01 , 1872M22G02 , 1643M87G01 ,  
1517M13G03 , 1370M75G02 , 1678M25G01 , 1678M23G02 , 1775M13G03 , 1706M95G01 ,  
1883M25G02 , 1678M36G04 , 1774M75G04 , 1825M63G01 , 1293M36G06 , 1872M16G01 ,  
1582M50G01 , 1774M75G06 , 1308M78G02 , 1302M47G01 , 1346M17G10 , 1304M50G01 ,  
1885M80G01 , 1643M86G01 , 1643M88G01 , 1337M79G05 , 1706M97G01 , 1997M61G01 ,  
1289M10G01

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
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1	BLEND REPAIR		1
2	BALL MANDREL REPAIR		2
3	SECTION REPLACE		3
5	REMOVE AND REPLACE A DAMAGED FERRULE		5
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
12	REPLACE THE EPOXY WEAR SLEEVES ON RIGID TUBING		12
13	REPLACEMENT OF THE JOINTS IN THE ACTIVE CLEARANCE CONTROL AIR MANIFOLD AND SECTION REPLACEMENT	Rep.013 and Rep.003	
15	REPLACEMENT OF THE SOLID FLANGE FITTINGS ON TUBING		15
16	REPLACEMENT OF THE WELDED END FITTINGS ON TUBE ASSEMBLIES		16
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE		18
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES		30
41	BUILD UP WELDING OF NICKS, SCRATCHES, CHAFING OR SCORES	SPM 70-41-00	
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
52	ACC AIR MANIFOLD (75-00-00) - IMPROVED SUPPORT	SB 75-0152	
101	ALUMINIUM TUBES BLEND REPAIR	Repair 1 and GE SPM	
103	DOUBLER REPAIR OF TUBIN		3

104	REPLACEMENT OF SWIVEL FLANGE FITTINGS ON EXTERNAL TUBING		4
113	REPLACEMENT OF DAMAGED FORMET RIVET	SPM 70-13-01	
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS		14
116	REPLACEMENT OF THE WELDED FLEX JOINTS ON TUBE ASSEMBLIES		16
118	CRACKS WELDING UNDER MOUNTING PARTS BRAZED ON WITH REPLACEMENT BRAZED ELEMENT	SPM 70-41-00	18
134	REPLACEMENT OF DAMAGED BLIND RIVET	SPM 70-13-04	
143	B-NUT REPLACEMENT	SB 72-0543	
144	REWORK OF THE RIGHT SIDE AIR CURTAIN TUBE	SB 75-0144 R04	
150	CORE COWL COOLING AIR TUBE - REWORK OF THE BRACKET	SB 75-0111	
151	REPLACEMENT OF KEY-LOCK INSERTS	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	
153	CRACK WELDING	SPM 70-41-00	
154	PLATE-NUT REPLACE	SPM 70-13-01	
155	REIDENTIFICATON OR RENOVATION OF MARKING ON PART	SPM70-16-03	
156	PLATE-NUT REPLACEMENT WITH USING BLIND RIVETS	SPM 70-13-04	
165	REPLACE DAMAGED CLIP OR ASSEMBLE MISSING CLIP		6
167	DRILL SAFETY CABLE HOLE	INSPECTION POINT 4	

170	REPLACE DAMAGED RIVET ON AIR-WYE DUCT P/N 1885M80G01	DR 01203190	
188	DRAIN MAST MANIFOLD - INSPECTION	SB72-0788	
213	REPAIR BRACKET WITH BLIND RIVET	SPM 70-13-04	
216	REPLACEMENT OF WELDED ADAPTER AND ENDSLEEVES		16
218	REPAIR BRAZED BRACKET	Repair 14 and 18	
220	BUILD UP WELDING FOR 1310M21G05	SPM 70-41-00	
253	AGB LEFT SIDE CCC AIR TUBE - FIELD MODIFICATION OF THE SINGLE-SIDED CLIP	SB 75-0153	
303	SECTION REPLACEMENT FOR ALUMINIUM TUBES		3
315	NEW MANIFOLD INTRODUCTION AND WIRE BUNDLE SUPPORT CLIP MODIFICATION	SB 72-315	
318	REBRAZE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
403	BEND SECTION REPLACEMENT FOR 1339M29G14		3
802	BUILD UP FLANGE REPAIR	DR01313015	

**Project**                    **CF6-80**                    **P/N**

1293M79P01 , J179H0100R , J179H0100L , J179H0100C , 1310M58P03 , 224D9414-503 ,  
AE708166-3 , 224D9412-503 , 1310M58P03 , 1349M10P04 , J179H0100A

**Plan-No.**            *PBH72-09-03R00H*

**Description**    *HOSE REPAIR*

**ATA**                *72-09-03*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
120	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
121	PRESSURE TEST AND INSPECTION SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43

**Project**            **CF6-80**                            **P/N**    2192M35G01 , 2420M30G01

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**Plan-No.**        *PBH72-09-04R001*

**Description**   *BRACKET REPAIR*

**ATA**             *72-09-04*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REWORK AND REPLACEMENT OF THE OIL PRESSURE TRANSMITTER SYSTEM HARDWARE	SB 79-0086	
2	REPLACEMENT OF KEY-LOCKED INSERTS	SPM 70-48-11	
3	PLATE-NUT REPLACE	SPM 70-13-01	

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**Project**            **CF6-80**                            *P/N*    9382M36G01 , 9382M36G04 , 9382M36G03

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**Plan-No.**        *PBH72-34-20R002*

**Description**   *HPR AIR TUBE*

**ATA**             *72-34-20*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	HIGH PRESSURE RECOUP AIR TUBE REPAIR		2

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<b>Project</b>	<b>CF6-80</b>	<b>P/N</b>	1370M16G01 , 1370M16G02 , 1370M16G03 , 1370M16G04 , 1370M16G05 , 1370M16G10 , 1370M16G15 , 1370M16G16 , 1370M16G17 , 1370M16G18 , 1370M16G19 , 1370M16G20 , 1370M16G26 , 1370M16G27 , 1370M16G28 , 1370M16G29 , 1370M16G30 , 1471M60G02 , 1471M60G03 , 1471M60G04 , 1471M60G05 , 1471M60G06 , 1471M60G07 , 1471M60G08 , 1471M60G09 , 1471M60G10 , 9381M80G11 , 9381M80G12 , 9381M80G13 , 9381M80G14 , 9381M80G16 , 9381M80G17 , 9381M80G18 , 9381M80G19 , 9381M80G20 , 1471M60G01
<b>Plan-No.</b>	PH72-23-08C001		
<b>Description</b>	OGV INNER SUPPORT		
<b>ATA</b>	72-23-08		

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OGV INNER SUPPORT	CINSP 72-23-08	

**Project**            **CF6-80**                            **P/N**

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**Plan-No.**        *PH72-23-08C100*

**Description**   *FAN OGV INSPECTION*

**ATA**             *72-23-08*

, , , 1347M14G01 , 1347M14G04 , 1347M15G01 , 1347M15G04 , 1347M16G01 , 1347M16G04 ,  
1509M93G01 , 1509M93G02 , 1509M93G03 , 1509M93G07 , 1509M93G08 , 1509M93G09 , , , ,  
1536M41G01 , 1536M41G03 , 1536M41G04 , 1536M42G01 , 1536M42G03 , 1536M42G04 ,  
1536M43G01 , 1536M43G03 , 1536M43G04 , 1703M40G01 , 1703M40G02 , 1703M40G03 ,  
1509M93G11 , 1509M93G10

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF FAN OGV	CLEANING 72-23-00	

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<b>Project</b>	<b>CF6-80</b>	<b>P/N</b>	1370M16G01 , 1370M16G02 , 1370M16G03 , 1370M16G04 , 1370M16G05 , 1370M16G10 , 1370M16G15 , 1370M16G16 , 1370M16G17 , 1370M16G18 , 1370M16G19 , 1370M16G20 , 1370M16G26 , 1370M16G27 , 1370M16G28 , 1370M16G29 , 1370M16G30 , 1471M60G02 , 1471M60G03 , 1471M60G04 , 1471M60G05 , 1471M60G06 , 1471M60G07 , 1471M60G08 , 1471M60G09 , 1471M60G10 , 9381M80G11 , 9381M80G12 , 9381M80G13 , 9381M80G14 , 9381M80G16 , 9381M80G17 , 9381M80G18 , 9381M80G19 , 9381M80G20 , 1471M60G01
<b>Plan-No.</b>	PH72-23-08R001		
<b>Description</b>	OGV INNER SUPPORT		
<b>ATA</b>	72-23-08		

FC No.	FC Description	Basic Doc.	Repair
3	REPLACE THE SLEEVE FOAM CORE EDGE REPAIR		311
4	REPAIR THE CRACKS IN THE LINER ASSEMBLY		4
9	REPAIR OF CRACKS IN THE OGV INNER SUPPORT		9
10	FACESHEET DISBOND REPAIR		10
12	BUSHING REPLACEMENT REPAIR LOOSE BUSHING		12
15	REPAIR THE TEARS OR CRACKS IN RUBBER SLEEVE WITH RTV	72-23-08-220-178	
103	REPLACE THE SLEEVE FOAM CORE EDGE REPAIR		311
111	EPOXY COATED INK MARKING	GE SPM 70-16-09	
112	VIBRO-PEEN MARKING	GE SPM 70-16-04	

**Project**            **CF6-80**                            **P/N**

, , , 1347M14G01 , 1347M14G04 , 1347M15G01 , 1347M15G04 , 1347M16G01 , 1347M16G04 ,  
 1509M93G01 , 1509M93G02 , 1509M93G03 , 1509M93G07 , 1509M93G08 , 1509M93G09 , , , ,  
 1536M41G01 , 1536M41G03 , 1536M41G04 , 1536M42G01 , 1536M42G03 , 1536M42G04 ,  
 1536M43G01 , 1536M43G03 , 1536M43G04 , 1703M40G01 , 1703M40G02 , 1703M40G03 ,  
 1509M93G11 , 1509M93G10

**Plan-No.**        *PH72-23-08R100*

**Description**   *FAN OGV*

**ATA**            *72-23-08*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FAN STATOR OUTLET GUIDE VANE - REPAIR - REPLACEMENT AND REBONDING OF PLATFORM SEALS		1
2	LEADING AND TRAILING EDGE REPAIR FOR DELAMINATIONS, NICKS, SCRATCHES AND GOUGES		2
5	FAN STATOR OUTLET GUIDE VANE OGV - REPAIR THE LEADING EDGE ON THE NARROW CHORD OUTLET GUIDE VANES		5
6	REPAIR THE LEADING EDGE ON THE OUTLET GUIDE VANES		6
13	REPAIR OF THE CRACK IN THE PLATFORM'S CORNER		13
14	PLATFORM CRACKED BOSS REPAIR		14
15	FAN FRAME AND CASE ASSEMBLY - FAN STATOR OUTLET GUIDE VANE - REPAIR - OUTLET GUIDE VANE CONCAVE SIDE EROSION		15
17	REPAIR OF THE OUTLET GUIDE VANE AIRFOIL EROSION		17
100	CHEMICAL TOUCH-UP SURFACE REFINISHING PROCESS FOR BUSHINGS	SPM 70-43-07	
111	VIBRO-PEEN MARKING	SPM 70-16-04	

113 PLATFORM BROKEN CORNER REPAIR BY THE BONDING OF AN ALUMINUM DOUBLER

13

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200 METAL LEADING EDGE INSPECTION LIMITS

TO SH 72-00-23 008

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201

SB 72-627

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**Project**            **PW1100**                            *P/N*    5322830

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**Plan-No.**        *PBN72-62-0105R1*

**Description**    *SHIM - GRINDING*

**ATA**             *72-62-0105*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	SHIM - GRINDING - SPOP533 PW1100G-C-72-62-00-04A-710A-B	72-62-00-04A-710A-B	

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**Project**            **PW1100**                            **P/N**    5325173

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**Plan-No.**        *PBN79-00-00R001*

**Description**    *OIL CONTROL MANIFOLD*

**ATA**             *79-21-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REMOVAL FOR LP40 RING LOCK ADAPTER	E.A. NO: 22CCP72 RE	
2	INSTALLATION FOR LP40 RING LOCK ADAPTER	E.A. NO: 22CCP72 RE	
3	REMOVAL OCM ADAPTER LB35	E.A. NO: 22CCP72 RE	
4	INSTALATION OCM ADAPTER LB35	E.A. NO: 22CCP72 RE	
5	SPOP 415 - REPLACEMENT OF HELICAL COIL THREADED INSERTS	Task: 70-00-00-350-00	

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<b>Project</b>	<b>PW1100G</b>	<b>P/N</b>	5317851-01 , 5318248-01 , 5323437-01 , 5324552-01 , 5318135-01 , 5323441-01 , 5323438-01 , 5323436-01 , 5317986-01 , 5322299-01 , 5325404-01 , 5318456-01 , 5324657-01 , 5327101-01 , 5318038-01 , 5322325-01 , 5317767-01 , 5324275-01 , 5319433-01 , 5322364-01 , 5327644-01 , 5322399-01 , 5322346-01 , 5317932-01 , 5317920-01 , 5318163-01 , 5318196-01 , 5322346-01 , 5317963-01 , 5318004-01 , 5322486-01 , 5318049-01 , 5322347-01 , 5318111-01 , 5318176-01 , 5325567-01 , 5324272-01 , 5317694-01 , 5325543-01 , 5318252-01 , 5321828-01 , 5321677-01 , 5323610-01 , 5318488-01 , 5318084-01 , 5321845-01 , 5323104-01 , 5322231-01 , 5325553-01 , 5318111-01 , 5322346-01 , 5318061-01 , 5318063-01 , 5318063-01 , 5322270-01 , 5318063-01 , 5318112-01 , 5318251-01 , 5317939-01 , 5319066-01 , 5322397-01 , 5321667-01 , 5321669-01 , 5321748-01 , 5323095-01 , 5318198-01 , 5323260-01 , 5323470-01 , 5323439-01 , 5323105-01 , 5321149-01 , 5317760-01 , 5325622-01 , 5318099-01 , 5318138-01 , 5325266-01 , 5321904-01 , 5318134-01 , 5326629-01 , 5318177-01 , 5321151-01 , 5317552-01 , 5323440-01 , 5321742-01 , 5311466-01 , 5322255-01
<b>Plan-No.</b>	<i>PBN70-00-00C02</i>		
<b>Description</b>	<i>CLEAN AND FPI OF EXTERNAL TUBES</i>		
<b>ATA</b>	<i>70-21-00</i>		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND FPI OF EXTERNAL TUBES	SPOP 203, SPOP 82	

<b>Project</b>	<b>PW1100G</b>	<b>P/N</b>	5317899-01 , 5317917-01 , 5318041-01 , 5318075-01 , 5318142-01 , 5318155-01 , 5318156-01 , 5321672-01 , 5322066-01 , 5322067-01 , 5322070-01 , 5322144-01 , 5322158-01 , 5322218-01 , 5322270-01 , 5322304-01 , 5324369-01 , 5324372-01 , 5324373-01 , 5324374-01 , 5324375-01 , 5324376-01 , 5324377-01 , 5325736-01 , 5318165-01
<b>Plan-No.</b>	PBN71-71-49C02		
<b>Description</b>	CLEAN SOPER2/INSP. FOR DRAIN TUBES		
<b>ATA</b>	70-21-00		

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN EXTERNAL TUBES, SPOP 203 , FPI SPOP 82, SPOP 201	SPOP 203,SPOP 82,	

**Project**                    **PW1100G**                    **P/N**

5317899-01 , 5317917-01 , 5318142-01 , 5318156-01 , 5321672-01 , 5322218-01 , 5324376-01 ,  
5324374-01 , 5324373-01 , 5322144-01 , 5322158-01 , 5322070-01 , 5322270-01 , 5322304-01 ,  
5322066-01 , 5322144-01 , 5318075-01 , 5322067-01 , 5318165-01 , 5324375-01 , 5325736-01 ,  
5318041-01

**Plan-No.**            *PBN71-71-49R001*

**Description**    *External Drain Tubes (DR)*

**ATA**                    *71-71-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES	PW30K-A-71-71-4900-	
2	PW30K-A-71-71-4900-00A-920A-C - REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	PW30K-A-71-71-4900-	
3	MARKING METHODS - VIBRATION PEEN METHOD	Task: 70-11-00-800-00	
6	CLIP REPLACEMENT WITH RIVETING (PWA 357)	Task: 70-43-00	
7	REPAIR OF THE TUBE MALE CONICAL SEAT	Task: 70-00-00-350-12	
10	REMOVE OF RISED MATERIAL WEARED SLEEVE	Task: 70-00-00-350-10	
201	SPOP 201 - REMOVE OF CARBON (BAKE METHOD)	TASK: 70-21-00-110-0	

**Project**            **PW1100G**                    *P/N*    5312198-01 , 5304605 , 5328673-01 , 5328333-01

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**Plan-No.**        *PBN72-11-00C01*

**Description**    *INLET CONE CLEANING*

**ATA**             *72-11-0000*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF CONE SEGMENT COVER		
2	CLEAN AND MAIN INSPECTION OF CONE SEGMENT ASSEMBLY		

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**Project**            **PW1100G**                    *P/N*    5304605 ,

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**Plan-No.**        *PBN72-11-00R01*

**Description**    *CONE SEGMENT COVER  
REPAIR*

**ATA**             *72-11-0011*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	INNER SURFACE REPAIR	RTN14CC472	
2	TOUCH-UP THE FLUOROELASTOMER COAT	RTN14CC476D	
3	FILL REPAIR THE SURFACE DAMAGE ON THE EXTERNAL SURFACE	RTN15CCI06A	
4	FILL REPAIR THE DELAMINATION ON THE EDGE	RTN19CCR84A	
111	RENOVATION OF MARKING ON PART	PWA 310	

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**Project**            **PW1100G**                    **P/N**    5312198-01 , 5328673-01 , 5328333-01

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**Plan-No.**    *PBN72-11-00R02*  
**Description** *CONE ASSEMBLY INLET  
REPAIR*  
**ATA**            *72-11-0015*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE THE REAR FLANGE RUBBER SEAL	RTN14CC313B	
2	PW30K-A-72-11-0015-00A-920A-C - REPLACE THE FRONT INNER DIAMETER NUTPLATES	PW30K-A-72-11-0015-	
3	TOUCH-UP THE FLUOROELASTOMER COAT	RTN15CC200B	
4	REAR SKIRT RUBBER SEAL SEAM SPLIT REPAIR	RTN16CCC94	
5	INLET CONE BUMPER REOPERATION ACC. TO PW1000G-C-72-00-0123-00A-930A-D (SB C-72-00-0123)		
6	BLEND THE TITANIUM RING	RTN15CC198	
7	NON-FLOWPATH SURFACE FILL REPAIR	RTN15CCI28A	
8	BOLT FLANGE RING REMOVE/INSTALL	RTN20CC974B	
9	BOLT FLANGE RING REMOVE/INSTALL AND PW1000G-C-72-00-0123-00A-930A-D	RTN20CC974B	
10	BOLT FLANGE, DELAMINATION REPAIR	RTN20CC105	

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11	CONE REBALANCING REPAIR	18CCG70
13	RIVET REPLACEMENT	PWA357
14	REAR SKIRT DELAMINATION REPAIR	RTN18CCC17
15	BOLT HOLE EDGE DELAMINATION REPAIR	RTN21CC883
16	WEEP HOLE DELAMINATION REPAIR	RTN22CC979
100	INSPECT MATING INLET CONE ASSEMBLY SURFACE FOR RAISED MATERIAL ON MARKING SB PW1000G-C-72-00-0202-00A-930A-D	
105	BUMPER REPLACEMENT REPAIR	RTN21CC001B
111	INK PART MARKING	19CCQ82A

**Project**            **PW1100G**                    *P/N*    5374500-01 , 5321554 , 5314253 , 5317797 , 5321559 , 5317796 , 5321558

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**Plan-No.**        *PBN72-21-0000C1*

**Description**    *CLEAN THE FAN CASE  
ASSEMBLY*

**ATA**             *72-21-0000*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF FAN EXIT FAIRING (RIGHT)		
2	CLEAN AND MAIN INSPECTION OF FAN EXIT FAIRING (LEFT)		
3	CLEAN AND MAIN INSPECTION OF UPPER BiFi		
4	CLEAN AND MAIN INSPECTION OF FAIRING FAN EXIT (SPLITTER)		

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**Project**            **PW1100G**                    *P/N*    5374500-01

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**Plan-No.**        *PBN72-21-0211R1*

**Description**    *FAN EXIT FAIRING (SPLITTER)*

**ATA**             *72-21-0211*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE THE RUBBER SEAL	RTN16CJ081	
2	ANODIZE TOUCH-UP	RTN16CJ078	
3	BLEND THE SURFACE DAMAGE	RTN16CJ079	
4	REMOVAL OF RAISED MATERIAL OR SHARP EDGE	Task: 70-00-00-350-10	

**Project**            **PW1100G**                    *P/N*    5374401

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**Plan-No.**        *PBN72-21-0221R1*

**Description**   *FAN EXIT STATOR*

**ATA**             *72-21-0221*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PARTIAL SEALING COMPOUND REPLACEMENT REPAIR	RTN20CJ352	
2	ANODIZE TOUCH-UP REPAIR	RTN16CJ045	
3	REPLACE THE INSERTS	RTN16CJ080	
4	BLEND REPAIR	RTN20CJ073A	
5	VANE AIRFOIL SURFACE BLEND REPAIR	RTN19CJ066	
6	REMOVAL OF RAISED MATERIAL OR SHARP EDGES	SPM 70-00-00 REP.08	

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**Project**            **PW1100G**                            **P/N**    5317796 , 5321558

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**Plan-No.**        *PBN72-21-0411R1*

**Description**   *FAN EXIT FAIRING ASSY LEFT*

**ATA**             *72-21-0411*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE THE LOOSE UPPER END RUBBER SEAL	RTN19CC438	
2	SEAL REPLACEMENT REPAIR	RTN18CCJ00	
3	RUBBER SEAL REPLACEMENT REPAIR	EM15CC377	
4	FAN EXIT (UPPER LEFT) BLEND REPAIR	RTN22CC506	
5	HOLE WEAR, WELD REPAIR	RTN23CCN24A	

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**Project**            **PW1100G**                    *P/N*    5321554 , 5314253

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**Plan-No.**        *PBN72-21-0421R1*

**Description**   *FAN EXIT FAIRING UPPER*

**ATA**             *72-21-0421*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	TRIM AND FILL THE SEALS	RTN19CC167	
3	REPLACE THE EPOXY PRIMER ON THE TAB	RTN19CCJ74	

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**Project**            **PW1100G**                            **P/N**    5317797 , 5321559

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**Plan-No.**        *PBN72-21-0451R1*

**Description**   *FAN EXIT FAIRING ASSY RIGHT*

**ATA**             *72-21-0451*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE THE LOOSE UPPER END RUBBER SEAL	RTN19CC440	
2	SEAL REPLACEMENT REPAIR	RTN17CC904A	
3	RUBBER SEAL REPLACEMENT REPAIR	EM15CC378	
4	FAN EXIT (UPPER RIGHT) BLEND REPAIR	RTN22CC505	
5	HOLE WEAR, WELD REPAIR	RTN23CCN72A	

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**Project**            **PW1100G**                    *P/N*    5377300 , 5377301

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**Plan-No.**        *PBN72-34-0102C1*

**Description**    *LPC EXIT STATOR ASSEMBLY  
CLEANING*

**ATA**             *72-34-0102*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF LPC EXIT STATOR ASSEMBLY		

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**Project**            **PW1100G**                    *P/N*    5377301

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**Plan-No.**        *PBN72-34-0102R1*

**Description**    *LPC EXIT STATOR ASSEMBLY  
REPAIR*

**ATA**             *72-34-0102*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	ANODIZE TOUCH-UP REPAIR	RTN16CJ036A	
2	SPM 70-00-00 REPAIR-08 REMOVAL OF RAISED MATERIAL OR SHARP EDGES		
3	PARTIAL SEALING COMPOUND REPLACEMENT REPAIR	18CJ163	
4	PARTIAL SEALING COMPOUND REPLACEMENT REPAIR	RTN20CJ074	

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**Project**            **PW1100G**                            *P/N*    5317694-01

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**Plan-No.**        *PBN72-34-0115R1*

**Description**    *TUBE REPAIR*

**ATA**                *72-34-0115*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES	PW30K-A-79-00-4900-	
2	PW30K-A-79-00-4900-01A-920A-C REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	PW30K-A-79-00-4900-	
3	MARKING METHODS - VIBRATION PEEN METHOD	Task: 70-11-00-800-00	
4	DIMENSIONAL INSPECTION PW1000G-C-72-34-0115-00A-361A-C	PW30K-A-72-34-0115-	

**Project**            **PW1100G**                            *P/N*    5317552-01

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**Plan-No.**        *PBN72-34-0533R1*

**Description**    *TUBE, NO. 3 BEARING OIL  
SUPPLY*

**ATA**             *72-34-0533*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN23CCR49	
3	MARKING METHODS - VIBRATION PEEN METHOD	Task: 70-11-00-800-00	
4	DIMENSIONAL INSPECTION - PW30K-A-72-34-0533-00A-361A-C	PW30K-A-72-34-0533-	

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**Project**            **PW1100G**                    *P/N*    5322112-01

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**Plan-No.**        *PBN72-52-0420C1*

**Description**    *CLEANING / INSPECTION TUBE*

**ATA**              *72-52-0420*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN TUBE- SPOP 209, 201, 19, 62	PW30K-A-72-52-0000-	

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**Project**            **PW1100G**                            *P/N*    5322112-01

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**Plan-No.**        *PBN72-52-0420R1*

**Description**    *TUBE NO. 4 BEARING OIL  
SUPPLY*

**ATA**             *72-52-0420*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE THE ANTIGALLING COMPOUND	RTN17CC218	
4	DIMENSIONAL INSPECTION PW30K-A-72-52-0420-00A-361A-C	PW30K-A-72-52-0420-	

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**Project**            **PW1100G**                    *P/N*    5322054

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**Plan-No.**        *PBN72-52-0438C1*

**Description**    *CLEANING / INSPECTION  
FLANGE TUBE LR111*

**ATA**             *72-52-0438*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING / INSPECTION FLANGE TUBE	PW30K-A-72-52-0438-	

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**Project**            **PW1100G**                    *P/N*    5325191-01

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**Plan-No.**        *PBN72-52-0440C1*

**Description**    *CLEANING / INSPECTION TUBE  
LR111*

**ATA**             *72-52-0440*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN TUBE LR111 - SPOP 209, 201, 19, 62		

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**Project**            **PW1100G**                    *P/N*    5325191-01

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**Plan-No.**        *PBN72-52-0440R1*

**Description**    *TUBE LR111*

**ATA**             *72-52-0440*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE (LR111)	PW30K-A-72-52-0440-	
2	REPLACE THE ANTIGALLING COMPOUND	RTN22CCH78	
4	DIMENSIONAL INSPECTION	PW30K-A-72-52-0440-	

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**Project**            **PW1100G**                            *P/N*    5317628-01

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**Plan-No.**        *PBN72-52-0456C1*

**Description**    *CLEANING / INSPECTION TUBE  
AP101/AP102*

**ATA**              *72-52-0456*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING / INSPECTION TUBE AP101/AP102	PW30K-A-72-52-0456-	

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**Project**            **PW1100G**                            *P/N*    5322377-01

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**Plan-No.**        *PBN72-52-6121C1*

**Description**    *CLEANING/INSPECTION TUBE  
NO. 4 BEARING OIL SUPPLY*

**ATA**              *72-52-6121*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING & INSPECTION TUBE NO. 4 BEARING OIL SUPPLY	PW30K-A-72-52-6121-	

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**Project**            **PW1100G**                            *P/N*    5322279-01

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**Plan-No.**        *PBN72-54-0141C1*

**Description**    *CLEAN EXTERNAL TUBES*  
*SPOP 209, 62, 19, 201*

**ATA**

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN EXTERNAL TUBES SPOP 209, 62, 19, 201		

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**Project**            **PW1100G**                    *P/N*    5322279-01

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**Plan-No.**        *PBN72-54-0141R1*

**Description**    *ENGINE EXTERNAL TUBES*

**ATA**             *72-54-01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK - PRESSURE TEST FOR TUBE AND HOSES	PW1000G-C-72-54-01	

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**Project**            **PW1100G**                    *P/N*    5317588-01 , 5322277-01

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**Plan-No.**        *PBN72-54-0148C1*

**Description**    *CLEAN EXTERNAL TUBES*

**ATA**             *72-54-0148*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN EXTERNAL TUBES, SPOP 209, SPOP 19, SPOP 201, SPOP 62	SPOP 209	

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**Project**            **PW1100G**                    *P/N*    5317588-01 , 5322277-01

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**Plan-No.**        *PBN72-54-0148R1*

**Description**    *TUBE REPAIR*

**ATA**             *72-54-0148*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE THE COUPLING NUT - TUBE ASSEMBLY - NO.5 AND NO. 6 BEARING PRESSURE OIL	RTN16CC329	
3	MARKING METHODS - VIBRATION PEEN METHOD	Task: 70-11-00-800-00	

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<b>Project</b>	<b>PW1100G</b>	<b>P/N</b>	5324314-01 , 5318553-01 , 5318104-01 , 5318106-01 , 5318433-01 , 5318152-01 , 5318551-01 , 5318432-01 , 5318492-01 , 5318082-01 , 5318548-01 , 5318552-01 , 5318458-01 , 5318096-01 , 5318459-01 , 5321822-01 , 5318069-01 , 5318093-01 , 5318199-01 , 5318058-01 , 5319384-01 , 5318200-01 , 5324313-01 , 5318103-01 , 5318089-01 , 5319396-01 , 5318072-01 , 5319387-01 , 5324310-01 , 5318147-01 , 5321826-01 , 5321685-01 , 5318068-01 , 5318055-01 , 5318095-01 , 5318091-01 , 5319498-01 , 5319382-01 , 5318149-01 , 5318071-01 , 5318108-01 , 5324311-01 , 5318081-01 , 5321687-01 , 5318094-01 , 5318554-01 , 5318543-01 , 5318435-01
<b>Plan-No.</b>	<i>PBN73-00-49R001</i>		
<b>Description</b>	<i>TUBE REPAIR</i>		
<b>ATA</b>	<i>73-00-49</i>		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST PW30K-A-73-00-4900-00A-340A-C	73-00-4900-00A-340A-	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN16CC468C	
3	PERMANENT MARKING METHODS - VIBRATION PEEN METHOD PWSPM-D-70-11-00-01/691A-D	70-11-00-01/691A-D	
6	CLIP REPLACEMENT WITH RIVETING (PWA 357)	Task: 70-43-00	
7	REPAIR OF THE TUBE MALE CONICAL SEAT	Task: 70-00-00-350-12	
9	REPLACE THE HELICAL COIL INSERT	RTN22CCJ91	
11	THREAD CHASE REPAIR - FUEL MANIFOLD (FS01 AND FS02) EXTERNALLY THREADED FITTINGS	RTN22CCP87	
12	FUEL MANIFOLD (FS01 AND FS02) CONICAL SEAT MACHINE REPAIR	RTN23CC412	
201	SPOP 201 - REMOVE OF CARBON (BAKE METHOD)	TASK: 70-21-00-110-0	

**Project**            **PW1100G**                            **P/N**

**Plan-No.**        *PBN75-00-49R001*

**Description**    *TUBE REPAIR*

**ATA**                *75-00-49*

5322397-01 , 5321667-01 , 5321669-01 , 5321748-01 , 5318063-01 , 5318061-01 , 5321845-01 ,  
5318112-01 , 5326629-01 , 5318248-01 , 5325404-01 , 5318456-01 , 5324657-01 , 5327101-01 ,  
5322325-01 , 5324275-01 , 5318251-01 , 5322364-01 , 5324272-01 , 5322399-01 , 5325567-01 ,  
5317939-01 , 5325543-01 , 5325553-01 , 5318084-01 , 5323610-01 , 5321677-01 , 5321828-01 ,  
5318252-01 , 5317986-01 , 5317851-01 , 5319066-01 , 5322299-01 , 5317897-01 , 5318111-01 ,  
5318033-01 , 5318198-01 , 5318249-01 , 5317760-01 , 5325622-01 , 5318099-01 , 5321742-01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST	PW30K-A-75-00-4900-	
2	PW30K-A-75-00-4900-01A-920A-C REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	PW30K-A-75-00-4900-	
3	PERMANENT MARKING METHODS - VIBRATION PEEN METHOD	PWSPM-D-70-11-00-0	
6	CLIP REPLACEMENT WITH RIVETING (PWA 357)	Task: 70-43-00	
7	REPAIR OF THE TUBE MALE CONICAL SEAT	Task70-00-00-350-122	
10	REMOVE OF RISED MATERIAL WEARED SLEEVE	Task: 70-00-00-350-10	

**Project**            **PW1100G**                            **P/N**

5323095-01 , 5323437-01 , 5324552-01 , 5318135-01 , 5323441-01 , 5322255-01 , 5323436-01 ,  
5318038-01 , 5317767-01 , 5319433-01 , 5327644-01 , 5317932-01 , 5322346-01 , 5317920-01 ,  
5318163-01 , 5318196-01 , 5317963-01 , 5318004-01 , 5322486-01 , 5318049-01 , 5322347-01 ,  
5318176-01 , 5323095-01 , 5322231-01 , 5323104-01 , 5318488-01 , 5317694-01 , 5318177-01 ,  
5318134-01 , 5319435-01 , 5323260-01 , 5323439-01 , 5323105-01 , 5323470-01 , 5321149-01 ,  
5325266-01 , 5321904-01 , 5321151-01 , 5323440-01 , 5318138-01 , 5323438-01

**Plan-No.**        *PBN79-00-49R001*

**Description**    *TUBE REPAIR*

**ATA**             *79-00-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES PW30K-A-79-00-4900-00A-340A-C	79-00-4900-00A-340A	
2	PW30K-A-79-00-4900-01A-920A-C REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	PW30K-A-79-00-4900-	
3	MARKING METHODS - VIBRATION PEEN METHOD Task: 70-11-00-800-001-002	70-11-00-800-001-002	
5	REPLACE THE HELICAL COIL INSERTS	RTN23CCE58	
6	CLIP REPLACEMENT WITH RIVETING (PWA 357)	Task: 70-43-00	
7	REPAIR OF THE TUBE MALE CONICAL SEAT	Task70-00-00-350-122	
10	REMOVE OF RISED MATERIAL WEARED SLEEVE	Task: 70-00-00-350-10	

**Project**            **PW1500G**                    *P/N*    5305362-01

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**Plan-No.**        *PBC72-54-0148C1*

**Description**    *CLEANING (Insulated) /  
INSPECTION*

**ATA**             *72-54-0148*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN TUBE- SPOP 209, 201, 19, 62		

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**Project**            **PW1500G**                            *P/N*    5305362-01

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**Plan-No.**        *PBC72-54-0148R1*

**Description**    *TUBE REPAIR*

**ATA**              *72-54-0148*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK- PRESSURE TEST PW1000G-A-72-54-0148-00A-362A-C	PW1000G-A-72-54-01	
2	REPLACE THE COUPLING NUT - TUBE ASSEMBLY - NO. 5 AND NO. 6 BEARING PRESSURE OIL	RTN11CC987	
4	DIMENSIONAL INSPECTION PW1000G-A-72-54-0148-00A-361A-C	PW1000G-A-72-54-01	
201	SPOP 201 - REMOVE OF CARBON (BAKE METHOD)	SPOP 201	

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**Project**            **PW1900G**                    *P/N*    5311047-01

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**Plan-No.**        *PBE70-00-00C02*

**Description**    *CLEAN EXTERNAL TUBES*

**ATA**             *70-21-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN EXTERNAL TUBES	SPOP 203	

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**Project**            **PW1900G**                            *P/N*    5311047-01

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**Plan-No.**        *PBE79-00-49R001*

**Description**    *TUBE REPAIR*

**ATA**             *79-00-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FUNCTION CHECK- PRESSURE TEST FOR TUBE AND HOSES PW1000G-A-79-00-4900-00A-340A-C	79-00-4900-00A-340A-	
2	REMOVE AND REPLACE THE COUPLING NUT AND ANTIGALLING COMPOUND	RTN22CCB15	
3	MARKING METHODS - VIBRATION PEEN METHOD Task: 70-11-00-800-001-002	70-11-00-800-001-002	

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**Project**                      **PW2000**                      **P/N**

**Plan-No.**                      *PBP72-00-00I0PT*

**Description**                      *PRESSURE TEST*

**ATA**                                      *72-09-71*

332N3710-2, 332N3710-19, 332N3710-18, 332N3340-7, 332N3100-4, 332N3100-3, 332N3100-2, 1B7660, 1B7658, 1B7657, 1B7656, 1B7655, 1B7651, 1B7633-01, 1B7421-01, 1B7021, 1B6996, 1B6994, 1B6992, 1B6972, 1B6946-01, 1B6937, 1B6925, 1B6924, 1B6688-01, 1B6676-01, 1B6002, 1B5492-01, 1B5398-01, 1B5305-01, 1B5236-01, , 1B4899-01, 1B4896-01, 1B4244, 1B4235-01, 1B4234-01, 1B3956-01, 1B3622-01, 1B2964-01, 1B2942-01, 1B2902-01, 1B2779, 1B2613-01, 1B2599, 1B2532, 1B2461-01, 1B2404-01, 1B2322-01, 1B2279-01, 1B2278-01, 1B2239-01, 1B2232-01, 1B2231-01, 1B2158, 1B2147-01, 1B2146-01, 1B2145-01, 1B2108-01, 1B2040-01, 1B2000-01, 1B1946-01, 1B1945-01, 1B1936-01, 1B1914-01, 1B1886-01, 1B1884-01, 1B1723-01, 1B1679-01, 1B1605-01, 1B1564, 1B1507, 1B1487, 1B1482, 1B1439-01, 1B1418-01, 1B1413-01, 1B1353-01, 1B1351-01, 1B1350-01, 1B1264-01, 1B1179-01, 1B1178-01, 1B1177-01, 1B1059-01, 1B1035-01, 1B1034-01, 1B1025-01, 1B1021-01, 1B0992-01, 1B0969-01, 1B0953-01, 1B0942-01, 1B0902-01, , 1B0813-01, 1B0732-01, 1B0705-01, 1B0544-01, 1B0472-01, 1B0467-01, , 1B0148, 1B0147, 1B0143-01, 1B0137-01, 1B0109-01, 1B0079-01, 1B0060-01, 1A9840, 1A9736-01, 1A9446, 1A9444, 1A9395-01, 1A9391-01, 1A9391, 1A9390-01, 1A9359, 1A9358, 1A9187-01, 1A9186-01, , 1A9161, 1A9137, 1A8953-01, 1A8940-01, 1A8637-01, 1A8634-01, 1A8482-01, 1A8417-01, 1A8416-01, 1A8415-01, 1A8269-01, 1A8268-01, 1A8266-01, 1A8211-01, 1A7900-01, 1A7899-01, 1A7898-01, 1A7893-01, 1A7748-01, 1A7719-01, 1A7675-01, 1A7663-01, 1A7660-01, 1A7658-01, 1A7648-01, 1A7645-01, 1A7619-01, 1A7618-01, 1A7617-01, 1A7616-01, 1A7615-01, 1A7614-01, 1A7613-01, 1A7612-01, 1A7611-01, 1A7610-01, 1A7609-01, 1A7608-01, 1A7568, 1A7500-01, 1A7497-01, , 1A7356-01, 1A7331-01, 1A7161-01, , 1A6689, 1A6145-01, 1A6107-01, 1A6106-01, , , 1A5349-01, 1A5345-01, 1A3118, 1555M23G02, 108167-55, 1B1480, 1B3558-01, 1B2798, 1B4978, 7B2256, , 1B2795, 1A8267-01, MS9195-05, MS9194-05, AE706428-1, AE705777-83, AE705777-52, 9043M44G02, 9043M43G02, , , 7B2262, 7B2216, 60B90135-60, 60B90135-59, 60B90135-53, 332N3710-9, 332N3710-32, 332N3710-3, 332N3710-28, 332N3710-23, 332N3710-22, 332N3710-21, 332N3710-20, 1B2243-01, 1B8075, 1B3415, 1B1508, 1B5792, 1B1912-01, 1B0571-01, 1B4986, , 1B5298-01, 1A3373-01, 1B2462-01, 1B6674-01, 1B2240-01, , 1B6991, 1B1912-01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	Subtask: 72-41-10-220-053 PRESSURE TEST FOR 1B1564	INSPECTION 03	
1	Subtask: 72-41-10-780-052 PRESSURE TEST FOR 1A9181-01	INSPECTION 04	
1	Task: 72-09-71-200-008 PRESSURE TEST FOR EXTERNAL FLEXIBLE TUBING	INSPECTION 08	
1	Subtask: 72-34-50-220-055 PRESSURE TEST FOR 1B4244	INSPECTION 03	
1	PRESSURE TEST OF TUBES AND MAIFOLDS	SPOP-400	
1	PRESSURE TEST OF FLEXHOSES	SPOP-424	



**Project**                    **PW2000**                    **P/N**

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1B7651 , 1A9358 , 1A9359 , 1A9446 , 1B6937 , 1B6992 , 1B6993 , 1B6994 , 1B7655 , 1B7656 ,  
1B7657 , 1B7658 , 108062-82 , 1B1480 , 1B1480 , AE705777-83 , 1B6972 , 1B8075 , 1B0147

**Plan-No.**            *PBP72-09-71C00H*

**Description**    *EXTERNAL FLEXIBLE TUBING*

**ATA**                    *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF EXTERNAL FLEXIBLE TUBING	INSPECTION 8	

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<b>Project</b>	<b>PW2000</b>	<b>P/N</b>	1A7322-01 , 1A7956-01 , 1A9930-01 , 1B1350-01 , 1B1351-01 , 1B6674-01 , 1B6676-01 , 1B7421-01 , 1B1912-01 , 1A9391-01 , 1A9390-01 , 1B2599 , 1B1564 , 1A5345-01 , 1B0109-01 , 1B1605-01 , 1A5349-01 , 1A9181-01 , 1B3956-01
<b>Plan-No.</b>	PBP72-09-71C0S1		
<b>Description</b>	CLEAN EXTERNAL TUBES, SPOP 209		1A7331-01 , 1A9181-01 , 1B3956-01 , 1A7331-01 , 1B0068-01 , 1B1936-01 , 1A9736-01 , 1A7893-01 , 1A7161-01 , 7B2216 , 1B3956-01 , 1A7331-01 , 1A9181-01 , , 1B0544-01 , 1B2322-01 , 1B2779 , 1B6688-01 , 1B5305-01 , 1A8415-01 , 1B0902-01 , 1B2902-01 , 1B1059-01 , 1B1564 , 1B2599 , 1A7610-01 , 1B4899-01 , 1A7645-01 , 1B2231-01 , 1B0472-01 , 1A7898-01 , 1B1884-01 , 1A8940-01 , 1B1034-01 , , 1B2798 , , 1A8269-01 , 1B2278-01 , , 1A8267-01 , 1B0079-01 , , 1B1723-01 , 1B1946-01 , 1B1353-01 , 1B2243-01 , 1B3622-01 , , 1A7748-01 , 1B6748-01 , 1B6749-01 , 1A7356-01 , 1B1439-01 , 1B2232-01 , , , 1B2964-01 , 1B1177-01 , 1A7899-01 , 1B2108-01 , 1A7900-01 , 1B2279-01 , 1A7660-01 , 1B0732-01 , 1B2147-01 , 1B2236 , 1B2942-01 , 1B2404-01 , 1B0942-01 , 1B4244 , 1B0148 , 1B0953-01 , 1B6741-01 , 1B1179-01 , 1A9736-01 , 1A7893-01 , 1A8266-01 , 1B6678-01 , 1A7719-01 , 1A8268-01 , 1B1914-01 , , 1B6972 , , 1B2462-01 , 1A8482-01 , 1B2239-01 , 1A7893-01 , 1A9736-01 , 1A9395-01 , 1B1264-01 , 1B0965-01 , 1B1413-01 , 1B2145-01 , 1B6674-01 , 1B1025-01 , , 1B1886-01 , 1B2940-01 , 1B1945-01 , 1A7568 , 1B4234-01 , 1B2146-01
<b>ATA</b>	72-09-71		1B2146-01 , 1B4896-01 , 1B6996 , 1A8416-01 , 1A6145-01 , 1B5298-01 , 1A6689 , 1A7500-01 , 1B0137-01 , 1B1317 , 1B2461-01 , 1B2240-01 , , 1A7497-01 , 1B2000-01 , , 332N3710-18 , 332N3100-2 , 332N3710-21 , 332N3710-23 , 1B3415 , 1B1021-01 , 1B4235-01 , , 1A8417-01 , 1A3118 , 1B1507 , 1B5064 , 1B2532 , 1B2000-00 , 1B2613-01 , 1B4986 , , 1B4978

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN EXTERNAL TUBES, SPOP 209	SPM 70-21-00, SPOP	

**Project**            **PW2000**                            *P/N*    1B0830

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**Plan-No.**        *PBP72-09-71C0S3*

**Description**    *CLEAN TITANIUM TUBES, SPOP  
18*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN TITANIUM TUBES, SPOP 18		

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**Project**                    **PW2000**                    **P/N**

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1B1912-01 , 1A7356-01 , 1A5349-01 , 1B2942-01 , 1A8269-01 , 1A5345-01 , 1B1413-01 , 1A8268-01 , 1B2940-01 , 1A9391-01 , 1A8266-01 , 1A9390-01 , 1B2239-01 , 1A7898-01 , 1B2613-01 , 1B1413-01 , 1B1264-01 , 1A9395-01

**Plan-No.**            *PBP72-09-71R01*

**Description**    *HYDRAULIC TUBES REPAIRS*

**ATA**                    *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
13	REPLACE THE SLEEVE		13

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**Project**            **PW2000**                            **P/N**

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**Plan-No.**        *PBP72-09-71R02*

**Description**   *LUBRICATION TUBES REPAIRS*

**ATA**                *72-09-71*

1B2279-01 , 1A8482-01 , 1B0992-01 , 1B1353-01 , 1B1605-01 , 1A7663-01 , 1B6946-01 , 1B1936-01 , 1B1884-01 , 1B0965-01 , 1A7658-01 , 1A7748-01 , 1B0472-01 , 1A7899-01 , 1B3622-01 , 1B0902-01 , 1B2964-01 , 1B0732-01 , 1B0068-01 , 1A7893-01 , 1B2232-01 , 1B1914-01 , 1A9736-01 , 1B2231-01 , 1A8267-01 , 7B2216 , 1B1886-01 , 1A7645-01 , 1A8416-01 , 1B4899-01 , 1B0942-01 , 1B2902-01 , 1A8415-01 , 1A7500-01 , 1B0137-01 , 1B1945-01 , 1A7568 , 1A7161-01 , 1A7660-01 , 1B4234-01 , 1A7497-01 , 1B1936-01 , 1B0079-01 , 1B4896-01 , 1B4235-01 , 1A8417-01 , 1A7900-01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
4	BLEND SURFACE DAMAGE ON ALUMINUM TUBES	SPOP-533/SPOP-42	
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13

**Project**

**PW2000**

**P/N**

1B2278-01 , 1B2108-01 , 1B2322-01 , 1B1034-01 , 1A6689 , 1A6145-01 , 1B0109-01

**Plan-No.** PBP72-09-71R03

**Description** FUEL TUBES REPAIRS

**ATA** 72-09-71

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13
20	REPLACE THE PIN ON THE BRACKET	SPOP423	
21	PWA 357 - REPLACE THE RIVETS	Task 70-43-00-390-10	

**Project**                    **PW2000**                    **P/N**

1B7419-01 , 1B0060-01 , 1B0544-01 , 1B6678-01 , 1B6676-01 , 1B6674-01 , 1B1439-01 , 1B7421-01 , 1B2461-01 , 1B5305-01 , 1B2147-01 , 1A7956-01 , 1A9930-01 , 1B1350-01 , 1B3558-01 , 1B2461-01 , 1A7314-01 , 1B1351-01 , 1A7322-01 , 1A9936-01 , 1A8940-01 , , , 1B2404-01 , 1B8075 , , 1B1059-01 , 1B2779 , 1B2146-01 , 1B5298-01 , 1B2462-01 , , 1B1946-01 , 1B1025-01 , 1B2240-01 , , , , , ,

**Plan-No.**            *PBP72-09-71R04*

**Description**    *AIR TUBES REPAIRS*

**ATA**                    *72-09-71*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD REPAIR BLEED MANIFOLD CRACKS		1
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13
110	CRACK AND WEAR WELDING REPAIR FOR ACC SUPPLY TUBE ASSEMBLY	Repair 10A	
500	RENEW P/N	SPM 70-11-00-800	

**Project**            **PW2000**                            *P/N*

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**Plan-No.**        *PBP72-09-71R05*

**Description**   *SCAVENGE MANIFOLDS*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR FOR SCAVANGE MANIFOLDS		2
3	PATCH REPAIR FOR AIR AND OIL TUBES		3
10	TUBE DENT REPAIR		10

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**Project**

**PW2000**

**P/N**

1B0148 , 1B1480 , 1B0147 , 1B7656 , 1B7657 , 1B6996 , 1A9359 , 1B6992 , 1B6993

**Plan-No.** *PBP72-09-71R08*

**Description** *FLEXIBLE TUBING REPAIRS*

**ATA** *72-09-71*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	REPAIR OF FLEXIBLE TUBE FIRESLEEVE		8
13	REPLACE THE SLEEVE		13
74	REIDENTIFICATION OF PART	SB75-74	
108	REPLACEMENT OF FLEXIBLE TUBE FIRE SLEEVE		8



**Project**            **PW2000**                            *P/N*    1A4147 , 1B6876 , ,

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**Plan-No.**        *PBP72-31-00C01*

**Description**    *CONE SEGMENT COMPR INLET  
CLEANING*

**ATA**             *PBP72-31-00C01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF CONE SEGMENT COMPR INLET		

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**Project**            **PW2000**                            **P/N**    1A4147 , 1B6876

**Plan-No.**        *PBP72-31-01R01*

**Description**    *CONE SEGMENT COMPR INLET*

**ATA**                *72-31-01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	INLET CONE SEGMENT FLUOROELASTOMER COATING REPAIR		5
7	FRONT SEGMENT SURFACE DAMAGE REPAIR		7
100	CONE SEGMENT COATING REPAIR ON INNER SURFACE MARKING OF PARTS	SPOP-175 (A) point (5) SPM 70-11-00	
101	REPLACE COMPRESSOR INLET CONE SEGMENT COATING		1
105	SPINNER CAP PAINTING	C-1110-0500-C	
110	SPINNER CAP PAINTING	SPOP-175	
120	SPINNER CAP PAINTING	SPOP-175	
125	SPINNER CONE CAP PAINTING FOR FEDEX	POSH#: F-72-31-100	
130	INLET SPINNER CAP WITH WHITE STRIPE PAINTING	TO SH 72-31-01 10	
200	RENOVATION OF MARKING ON PART INSTALLATION OF SPINNER CONE CAP	70-11-00-800-001-003 72-00-31-420-001	



**Project**            **PW2000**                            **P/N**    1A9309 , 1B4384 , 1A9310

**Plan-No.**    *PBP72-31-02R01*

**Description**    *CONE SEGMENT COMPR INLET*

**ATA**            *72-31-02*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND INLET CONE SEGMENT ASSEMBLY BLADE LOCK STOP		1
2	REPLACE INLET CONE SEGMENT ASSEMBLY SEAL		2
4	REPLACE INLET CONE SEGMENT ASSEMBLY PLATE NUTS		4
8	REMOVAL OF RAISED MATERIAL OR SHARP EDGES ON ALUMINUM PART	SPM 70-00-00	8
10	REPAIR DAMAGED REAR MOUNTING FLANGE		10
103	REPLACE COMPRESSOR INLET CONE SEGMENT COATING	repair 3 and 13	
111	RENOVATION OF MARKING ON PART	SPM 70-11-00	
120	SPINNER CONE SPIRAL PAINTING	SPOP-175	
125	SPINNER CONE ASSEMBLY PAINTING FOR FEDEX	POSH#: F-72-31-101	

**Project**            **PW2000**                            **P/N**    1B6346-01 , 1B3767-01

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**Plan-No.**        *PBP72-31-45R01*

**Description**    *FAN EXIT FAIRING*

**ATA**                *72-31-45*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE FAN EXIT FAIRING ANTIGALLING COMPOUND		1
20	THE METAL LEADING EDGE POLISHING	SPOP-533 p. 3	
106	RESTORE COMPLETE FAIRING PROTECTIVE COATING		6

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**Project**                      **PW2000**                      *P/N*

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**Plan-No.**                      *PBP72-33-03C01*

**Description**                      *FAN EXIT LINER SEGMENT*

**ATA**                                      *72-33-03*

1A8832-01 , 1A8835-01 , 1A8836-01 , 1A8837-01 , 1A8838-01 , 1A8843-01 , 1A8844-01 , 1A8845-01 , 1A8846-01 , 1A8847-01 , 1A8848-01 , 1A8851-01 , 1B0231-01 , 1B0232-01 , 1B0233-01 , 1B0234-01 , 1B0235-01 , 1B0236-01 , 1B0237-01 , 1B0238-01 , 1B0239-01 , 1B0240-01 , 1B0241-01 , 1B0283-01 , 1B0284-01 , 1B0285-01 , 1B0286-01 , 1B0287-01 , 1B0288-01 , 1B0289-01 , 1B0290-01 , 1B0291-01 , 1B0292-01 , 1B0293-01 , 1B0294-01 , 1B0295-01 , 1B0296-01 , 1B0297-01 , 1B0298-01 , 1B0299-01 , 1B0300-01 , 1B0301-01 , 1B0302-01 , 1B6196-01 , 1B6197-01 , 1B6198-01 , 1B6199-01 , 1B6216-01 , 1B6218-01 , 1B6219-01 , 1B6220-01 , 1B6223-01 , 1B6224-01 , 1B6225-01 , 1B6226-01 , 1B6227-01 , 1B6228-01 , 1B6229-01 , 1B6230-01 , 1B6233-01 , 1B6234-01 , 1B6235-01 , 1B6236-01 , 1B7171-01 , 1B7172-01 , 1B7173-01 , 1B7174-01 , 1B7176-01 , 1B7177-01 , 1B7178-01 , 1B7179-01 , 1B7180-01 , 1B7690-01 , 1B7689-01 , 1B7688-01 , 1B7693-01 , 1B7691-01 , 1B7685-01 , 1B7686-01 , 1B7687-01 , 1B7692-01

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF FAN EXIT LINER	72-33-00	

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<b>Project</b>	<b>PW2000</b>	<b>P/N</b>	1B0292-01 , 1B0293-01 , 1B0294-01 , 1B0295-01 , 1B0296-01 , 1B0297-01 , 1B0298-01 , 1B0299-01 , 1B0300-01 , 1B0301-01 , 1B0302-01 , 1B6196-01 , 1B6197-01 , 1B6198-01 , 1B6199-01 , 1B6216-01 , 1B6218-01 , 1B6219-01 , 1B6220-01 , 1B6223-01 , 1B6224-01 , 1B6225-01 , 1B6226-01 , 1B6227-01 , 1B6228-01 , 1B6229-01 , 1B6230-01 , 1B6233-01 , 1B6234-01 , 1B6235-01 , 1B6236-01 , 1B7171-01 , 1B7172-01 , 1B7173-01 , 1B7174-01 , 1B7176-01 , 1B7177-01 , 1B7178-01 , 1B7179-01 , 1B7180-01 , 1B7690-01 , 1A8832-01 , 1A8835-01 , 1A8836-01 , 1A8837-01 , 1A8838-01 , 1A8843-01 , 1A8844-01 , 1A8845-01 , 1A8846-01 , 1A8847-01 , 1A8848-01 , 1A8851-01 , 1B0231-01 , 1B0232-01 , 1B0233-01 , 1B0234-01 , 1B0235-01 , 1B0236-01 , 1B0237-01 , 1B0238-01 , 1B0239-01 , 1B0240-01 , 1B0241-01 , 1B0283-01 , 1B0284-01 , 1B0285-01 , 1B0286-01 , 1B0287-01 , 1B0288-01 , 1B0289-01 , 1B0290-01 , 1B0291-01 , 1B7689-01 , 1B7688-01 , 1B7693-01 , 1B7691-01 , 1B7685-01 , 1B7686-01 , 1B7687-01 , 1B7692-01
<b>Plan-No.</b>	<i>PBP72-33-03R01</i>		
<b>Description</b>	<i>FAN EXIT LINER SEGMENT</i>		
<b>ATA</b>	<i>72-33-03</i>		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE FAN EXIT CASE ASSEMBLY LINER SEGMENTS PROTECTIVE COATING		1
2	TOUCH-UP FAN EXIT CASE ASSEMBLY LINER SEGMENTS PROTECTIVE COATING		2
4	REPLACE FAN EXIT LINER DUCT		4
5	REPLACE FAN EXIT LINER DUCT		4
7	FRONT SEGMENT SURFACE DAMAGE REPAIR		7
12	EPOXY SEAL REPAIR		12
13	REPLACE/BOND WASHERS		13
15	FAN EXIT LINER SEGMENT - SURFACE EPOXY REPAIR		15
101	REPLACE PROTECTIVE COATING BY SPOP 175		1
111	RENOVATION OF MARKING ON PART	P&W SPM 70-11-00	



**Project**            **PW2000**                            *P/N*    1A3373-01 , 1A9725

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**Plan-No.**        *PBP72-34-00COS1*

**Description**    *CLEAN SOPER 1*

**ATA**             *72-34-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND FPI INSPECTION	SPOP 209	

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**Project**            **PW2000**                            **P/N**    1B4244

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**Plan-No.**        *PBP72-34-50R03*

**Description**    *MAIN BEARING TEE ASSY*

**ATA**             *72-34-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	BLEND MAIN BEARING TEE ASSEMBLY CONNECTOR THREADS		3
500	RENEW P/N	SPM 70-11-00	

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**Project**            **PW2000**                            *P/N*    1A3118

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**Plan-No.**        *PBP72-34-50R04*

**Description**    *MAIN BEARING PRESSURE  
TUBE*

**ATA**             *72-34-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	BLEND MAIN BEARING PRESSURE TUBE ASSEMBLY		4

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**Project**            **PW2000**                            **P/N**    1A8027 , 1A8028 , 1A8029 , 1A8030 , 1A8747 , 1A8755 , 1A8759 , 1B6768-01 , 1B6769-01

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**Plan-No.**        *PBP72-35-70C0S1*

**Description**    *DEGREASING OF PARTS AND  
FPI INSPECTION*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	DEGREASING OF PARTS AND FULL FPI	SPOP 209,62	

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**Project**            **PW2000**                            **P/N**    1A8030 , 1A8759 , 1B6769-01 , 1A8747 , 1A8028 , 1A8029 , 1A8027 , 1B6748-01 , 1B6749-01

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**Plan-No.**        *PBP72-35-70R01*

**Description**    *HPC ACC MANIFOLDS*

**ATA**             *72-35-70*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD REPAIR THE HPC ACTIVE CLEARANCE CONTROL MANIFOLDS		1
2	BLEND REPAIR OF HPC ACC MANIFOLDS	SPOP533	

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**Project**            **PW2000**                            **P/N**    1A8602 , 1A8603 , 1A8704 , 1B1317 , 1B2235 , 1B2237 , 1B3061 , 1B6834 , 1B3836 , 1B6836

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**Plan-No.**        *PBP72-52-70C0S1*

**Description**    *CLEAN SOPER 1*

**ATA**             *72-52-70*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	DEGREASING OF PARTS AND FULL FPI	SPOP209	
11	DEGREASING OF PARTS BY AQUEOUS CLEANING	SPOP 209	

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**Project**                      **PW2000**                      **P/N**

1B2237 , 1A8704 , 1A8602 , 1A8603 , 1B1317 , 1B2235 , 1B3061 , 1B6834 , 1A8704 , 1B2237 ,  
1B2236 , 1B6836

**Plan-No.**            *PBP72-52-70R01*

**Description**    *HPT ACC MANIFOLD*

**ATA**                      *72-52-70*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD REPAIR ACC MANIFOLD TUBES - PATCH REPAIR		1
3	ACC BRACKET REPLACEMENT REPAIR		3
4	WELD REPAIR THE ACC MANIFOLDS - WELD THE CRACKS AROUND THE STIFFENER		4
8	BRACKET REPLACEMENT CONNECTED WITH WELD REPAIR LOOSE RESILIENT MOUNT SUPPORTS		8
20	REWELDING AND HEAT TREATMENT	SPM70-42-01	11
42	BLEND REPAIR	SPOP 533	
67	STIFFENER REPAIR	SB75-67	
100	REIDENTIFICATION, REAPPLICATION OR RELOCATION OF MARKS	SPM70-11-00	
101	REPLACEMENT OF LOOSE RIVETS		3
110	WELD REPAIR MANIFOLD BRACKETS P/N 1A4561	Rep. 2 Rep. 8	

**Project**            **PW2000**                            *P/N*    7B2262

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**Plan-No.**        *PBP72-62-38C0S1*

**Description**    *CLEANING OF DEOILER  
HOUSING*

**ATA**             *72-62-38*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF DEOILER HOUSING	INSPECTION	

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**Project**            **PW2000**                            **P/N**    7B2262

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**Plan-No.**        *PBP72-62-38R01*

**Description**    *DEOILER HOUSING*

**ATA**              *72-62-38*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	WELD REPAIR DEOILER HOUSING		5
6	BLEND REPAIR DEOILER HOUSING		6

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**Project**            **V2500**                            **P/N**

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740-5269-501 , 740-5271-503 , 740-5271-505 , 740-5273-503 , 740-5273-505 , 740-5275-503 ,  
740-5727-509 , 740-5727-511 , 740-5727-513 , 740-5737-509 , 740-5737-511

**Plan-No.**        *PBV24-21-49R001*

**Description**   *OIL COOLING TUBES*

**ATA**             *24-21-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	DENT REPAIR	VRS2800	
2	BLEND REPAIR SURFACE DAMAGE	VRS2852	2
3	REPAIR THE BENT SUPPORT BRACKET	VRS2822	6

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**Project**                    **V2500**                    **P/N**

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1-09399-00-00 , 1-09400-00-00 , 740-5151-513 , 740-5152-503 , 740-5152-507 , 740-5153-507 ,  
740-5172-505 , 740-5173-507 , 740-5183-501 , 740-5183-503 , 745-5151-501 , 745-5151-503 ,  
745-5152-501 , 745-5152-503 , 745-5153-501 , 745-5153-503 , 745-5172-501

**Plan-No.**            *PBV30-21-49R001*

**Description**    *TUBES*

**ATA**                    *30-21-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL AND ON THE END FITTING	VRS2858	3
4	REPAIR DAMAGES WITH A PATCH	VRS7536	4
5	BLEND REPAIR SURFACE DAMAGE	VRS7540	5

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**Project**            **V2500**                            **P/N**    6A2138 , 6A2139 , 6A2140 , 6A5391 , 6A6224 , 6A6225 , 6A2137 , 6A2136

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**Plan-No.**        *PBV36-11-47R001*

**Description**   *ENGINE AIR TUBE*

**ATA**             *36-11-47*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR SURFACE DAMAGE	VRS6399	1
5	REPLACE BRAZED LUGS AND/OR HALF SLEEVES	VRS7001	1
10	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1

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**Project**                    **V2500**                    *P/N*                    290-5036-501 , 290-5054-503 , 290-5033-501 , 740-5060-505 , 740-5051-505 , 740-5051-507 ,  
740-5059-505 , 740-5059-503 , 740-5051-503

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**Plan-No.**            *PBV36-11-49R001*

**Description**    *BLEED AIR DUCT*

**ATA**                    *36-11-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE BLEED AIR DUCT	VRS2863	1

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<b>Project</b>	<b>V2500</b>	<b>P/N</b>	290-5184-501 , 290-5185-503 , 740-5074-507 , 740-5086-501 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 740-5089-507 , 740-5092-501 , 740-5092-503 , 740-5093-501 , 740-5093-503 , 740-5644-501 , 740-5644-503 , 740-5644-505 , 740-5644-507 , 740-5645-505 , 745-5093-501 , , 745-5097-503 , 745-5644-501 , 745-5644-503 , 745-5644-507 , 745-5645-503 , 745-5645-505 , 745-5645-503 , 745-5645-507 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 740-5645-505 , 745-5645-503 , 745-5645-505 , 740-5644-503 , 740-5644-505 , 745-5644-501 , 745-5644-503 , 740-5086-501 , 740-5074-507 , 740-5092-501 , 740-5093-501 , , 745-5093-501 , 740-5645-505 , 745-5097-503 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 745-5645-503 , 745-5645-505 , 740-5644-503 , 740-5644-505 , 745-5644-501 , 745-5644-503 , 740-5086-501 , 740-5074-507 , 740-5092-501 , 740-5093-501 , 745-5093-501 , 740-5645-505 , 745-5097-503 , 740-5093-501 , 740-5093-503 , 740-5093-501 , 745-5097-503 , 745-5166-501 , 745-5644-505 , 745-5093-503 , 745-5097-501
<b>Plan-No.</b>	PBV36-21-49R001		
<b>Description</b>	PRESS. INDICAT. TUBE		
<b>ATA</b>	36-21-49		

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL	VRS2916	2

**Project**            **V2500**                            **P/N**    5A8787 , 5A8802 , 6A5105 , 6A5205 , 6A6231 , 6A6233 , 6A6237

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**Plan-No.**        *PBV71-51-50R001*

**Description**   *FAN HARNESS RACEWAY*

**ATA**             *71-51-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE DAMAGED SECTION OF TUBE AXIALLY GREATER THAN 12,70 MM	VRS7001	1
2	REPAIR OF BRAZED RETAINING PLATES OR CLIPS	VRS7001	1
4	HAND POLISH AND BLEND PROCEDURE	SPM 70-35-03	

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**Project**            **V2500**                            **P/N**    5W2176 , 5W2556

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**Plan-No.**        *PBV71-52-43R001*

**Description**    *HARNES CORE RACEWAY*

**ATA**             *71-52-43*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

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**Project**            **V2500**                            **P/N**    740-5682-503 , 740-5682-505 , 745-5682-501 , 745-5682-503 , 740-5682-501 , 745-5682-505 ,

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**Plan-No.**    *PBV71-71-42R001*

**Description**    *COLLECTOR PLATE ASSY*

**ATA**            *71-71-42*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	WELD REPAIR A CRACK	VRS2962	2
3	BLEND REPAIR	VRS2957	3

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**Project**            **V2500**                            **P/N**    740-5261-503 , 740-5261-505 , 740-5688-509 , 740-5692-503 , 740-5692-505 , 740-5692-507 ,  
740-5700-501 , 740-5700-505 , 740-5700-507 , 740-5702-505 , 740-5702-507 , 740-5790-503 ,  
740-5790-505 , 740-5791-503 , 745-5700-503 , 740-5790-507 , 740-5791-505 , 740-5261-507 ,  
740-5702-509 , 740-5688-511 , 745-5688-501 , 740-5692-507 , 740-5688-513

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**Plan-No.**        *PBV71-71-48R001*

**Description**   *FUEL DRAIN TUBES*

**ATA**             *71-71-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS2881	3
2	SECTION REPLACEMENT	VRS7001	1
4	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
5	REPAIR BENT SUPPORT BRACKET	VRS2943	7
6	REPLACE WELDED FITTINGS	VRS7001	1

<b>Project</b>	<b>V2500</b>	<b>P/N</b>	6A5120 , 6A5122 , 6A5155 , 6A5190 , 6A5265 , 6A5266 , 6A5267 , 6A5281 , 740-5276-501 , 740-5276-503 , 740-5277-503 , 740-5277-505 , 740-5277-507 , 740-5278-503 , 740-5278-505 , 740-5278-507 , 740-5278-511 , 740-5279-503 , 740-5279-505 , 740-5279-507 , 740-5279-509 , 745-5267-503 , 745-5267-507 , 745-5276-501 , 745-5279-503 , 9375M24G04 , 9386M54G01 , 9386M79G01 , 9386M85G02 , 9387M60G02 , 9375M26G04 , 9386M56G01 , 9386M81G01 , 9387M46G01 , 9393M93G01 , 9375M68G02 , 9386M75G01 , 9386M83G02 , 9387M46G02 , 9386M52G01 , 9386M77G01 , 9386M83G03 , 9387M60G01 , 745-5279-501 , 740-5277-509
<b>Plan-No.</b>	PBV71-71-49R001		
<b>Description</b>	FUEL DRAIN TUBES		
<b>ATA</b>	71-71-49		

FC No.	FC Description	Basic Doc.	Repair
1	LEVELLING OF MARKED SURFACE DAMAGES	VRS2885	2
30	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
31	SECTION REPLACEMENT	VRS7001	1
32	REPLACE WELDED FITTINGS	VRS7001	1

**Project**            **V2500**                            **P/N**    740-5265-505 , 740-5267-505 , 740-5673-501 , 740-5673-503 , 740-5696-505 , 740-5696-507 ,  
740-5698-505 , 740-5698-507 , 740-5698-509 , 740-5704-504 , 740-5704-505 , 740-5704-507 ,  
740-5792-513 , 740-5792-515 , 740-5792-517 , 745-5267-501 , 745-5698-501 , 740-5267-507 ,  
740-5792-511

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**Plan-No.**        *PBV71-73-48R001*

**Description**   *HOSE AND TUBE*

**ATA**             *71-73-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE DRAIN TUBES	VRS2889	3
2	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
3	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
4	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1

**Project**            **V2500**                            **P/N**

5R8083 , 5R8143 , 5R8226 , 6A5023 , 6A5253 , 6A6040 , 6A6169 , 5R8226 , , 740-5265-505 ,  
740-5704-507 , 740-5698-505 , 740-5698-507 , 740-5696-505 , , 740-5792-513 , 7405792-515 , ,  
740-5267-505 , 740-5267-507 , 740-5673-501 , , 740-5704-505 , 740-5792-511 ,

**Plan-No.**        *PBV71-73-49R001*

**Description**   *DRAIN TUBE*

**ATA**             *71-73-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR BY BLENDING THE NO.4 BEARING OIL WEEP TUBES	VRS1112	1
2	RENEWING OF DEFECTIVE BRAZED RETAINING PLATES AND SCRUBBING SLEEVES	VRS7001	1
3	SECTION REPLACEMENT	VRS7001	1
4	REPLACE WELDED FITTINGS	VRS7001	1
113	SPECIAL PROCEDURE FOR OIL SYSTEM FAILURE	TO 79-00-00 03	

**Project**            **V2500**                            **P/N**    745-5166-501SD , AE707874-3 , AE707875-2 , AE707875-1

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**Plan-No.**        *PBV72-00-00C000*

**Description**    *TUBE/HOSE HAND CLEAN*

**ATA**             *72-00-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	CLEAN THE PRESSURE INDICATING TUBES	72-00-00	
3	HAND CLEANING OF HOSES	29-11-48	

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**Project**                      **V2500**                      **P/N**

**Plan-No.**                      *PBV72-00-00C0S1*

**Description**                      *TUBES CLEAN SOPER 1/ FULL FPI*

**ATA**                                      *72-00-00*

6A5308 , 740-5720-505 , 740-5698-509 , 3A2380 , 6A6206 , 740-5275-503 , 740-5600-505 , 740-5183-503 , 740-5051-505 , 6A6484 , 740-5059-505 , 5A9038 , 740-5121-511 , 5R8226 , 6A5309 , 2A1557 , 5A9042 , 2A1547 , 6A5348 , 2A1545 , 6A6176 , 2A1559 , 2A1549 , 740-0361-507 , 740-5696-507 , 740-5277-509 , 6A6010 , 6A5391 , 6A6183 , 5A8773 , 6A5004 , 6A5006 , 6A6015 , 5A8793 , 740-5751-509 , 740-5273-505 , 5A8750 , 745-5700-503 , 6A5397 , 2A1551 , 2A1553 , 2A1555 , 740-5644-507 , 740-5792-517 , 6A6236 , 5A2159 , 6A6150 , 5R8140 , 6A6191 , 745-5267-501 , 6A9044 , 740-5673-503 , 6A6135 , 740-5122-501 , 4B7353 , 4B0323 , 5A9145 , 6A6200 , 745-5122-503 , 740-5060-505 , 5A9147 , 740-5121-507 , 745-5151-503 , 6A5012 , 6A5025 , 740-5261-507 , 745-5153-503 , 740-0361-509 , 745-5152-503 , 740-5051-507 , 6A6169 , 5A9038 , 745-5172-501 , 740-5278-511 , 6A2144 , 5W2558 , 6A6199 , 6A6235 , 5A0995 , 6A5310 , 6A6006 , 740-5692-507 , 745-5650-501 , 6A5342 , 6A5002 , 3A2410 , 745-5602-501 , 745-5604-501 , 5A8757 , 6A6181 , 6A6198 , 6A6017 , 6A5390 , 6A2152 , 6A2137 , 6A5013 , 6A6197 , 6A6195 , 6A6199 , 6A5387 , 6A5008 , 2A0651 , 5A8800 , 6A5395 , 6A5311 , 745-5166-501 , 745-5097-503 , 6A5896 , 6A5349 , 5A8796 , 2A2362 , 6A6211 , 6A6213 , 5R8084 , 6A6019 , 6A6194 , 5A9149 , 6A5394 , 5A8795 , 6A6018 , 6A5356 , 740-5265-505 , 745-5276-501 , 740-5698-507 , 5A8748 , 740-5737-511 , 740-5727-511 , 6A6168 , 6A5204 , 740-5654-501 , 5A9150 , 4B0309 , 2A0819-01 , 740-5271-505 , 740-5173-507 , 6A6180 , 6A6209 , 6A6009 , 5A9091 , 5A8797 , 740-5089-507 , 6A5021 , 6A5010 , 745-5279-503 , 4B7325 , 2A1462 , 6A6024 , 740-5757-509 , 5A9060 , 6A5020 , AE707875-2 , 6A6212 , 740-5793-513 , 745-5645-507 , 4B0324 , 5A9140 , 5A9148 , 745-5644-507 , 6A2135 , 740-5747-507 , 740-5702-509 , 4B0099 , 5A9364 , 5A8783 , 740-5769-511 , 5A9139 , 5A9153 , 3A3051 , AE707874-3 , 6A6202 , 6A5019 , M1545-1 , M1546-1 , 5A1342 , 745-5097-501 , 4B0306 , 5R0238 , 6A6205 , 740-5790-507 , 6A5388 , , 3A2181 , 2A2231-01 , 6A9039 , 4B0179 , 4B0194 , 5A9039 , 6A5023 , 6A5011 , , 6A5304 , 745-5644-505 , 6A9043 , 6A6201 , , , 556-1-15847-001 , 6A6224 , AE707876-2 , 740-5763-507 , 6A9041 , 2A1569 , 6A9040 , 6A2150 , 6A9042 , 6A9045 , 745-5093-503 , , 5W2559 , 4B7248 , 4B0215 , AE707875-1 , 4B0308 , 5A1269 , 5A1268 , 740-5093-503 , 5A8751 , 2A1492 , 6A5350 , 6A6182 , 2A1212 , 6A6214 , 5A1155 , , 6A5003 , 5R8117 , 6A5392 , 2A4035-01 , 6A5347 , 740-5688-513 , 5A8738 , 5A8801 , 6A6204 , 745-5644-501 , , , 6A6215 , 6A2145 , 2A1493 , 6A5353 , 2A2495-01 , 6A6223 , , 745-5755-501 , 740-1085-505 , 6A5386 , 6A5205 , , 6A8598 , 6A6221 , 6A2087 , 2A1211 , 5A9145 , 5A1476 , 5A9141 , 5A9146 , 6A6218 , 745-5698-501 , 6A6219 , 740-0361-503 , 745-5767-501 , 740-5673-501 , 5A1434 , 6A6228 , 5A9143 , 6A2133 , 4B0094 , , , 6A6237 , 4B0414 , 2A2210 , 5R0240 , 5A8761 , 6A6131 , 6A2292 , 6A2153 , , 6A5339 , 5W2177 , 2A4036-01 , 740-5774-507 , 6A6217 , 6A6233 , 6A5345 , 745-5688-501 , 6A6216 , 740-5791-505 , 4B7263 , 745-5682-503 , 6A7555 , 740-5650-501 , 6A5357 , 6A6196 , 44848 , 745-5650-505 , 6A6007 , 6A6207 , 6A6231 , 6A6220 , 5R0238 , 5A1358 , 745-5682-505 , 6A6225 , 5R8123 , 6A6227 , 5A0158 , 740-1085-503 , 6A8596 , 6A8597 , 6B1584 , 745-5682-501

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PROCEDURE TO DEGREASE PARTS BY AQUEOUS CLEANING	70-11-03	

<b>Project</b>	<b>V2500</b>	<b>P/N</b>	5A1342 , 2A1545 , 6A5008 , 3A2380 , 3A2410 , 5A0995 , 5A2159 , 5A1434 , 6A5394 , 740-5273-505 , 740-5720-505 , 2A1549 , 2A3587-01 , 6A5002 , 6A5342 , 2A2231-01 , 5A8750 , 6A5896 , 5A8793 , 740-5275-503 , 740-5737-511 , 740-5727-511 , 6A6182 , 6A6201 , 6A6150 , 3A3051 , 6A9039 , 6A5309 , 6A5311 , 6A5308 , 2A1212 , 6A5013 , 2A4035-01 , 2A2362 , 2A2210 , 5A8793 , 2A1211 , 6A6206 , 2A1547 , 6A6169 , 2A1559 , 5A8748 , 2A2495-01 , 5R8140 , 6A5004 , 6A6200 , 5A9042 , 6A5012 , 6A2150 , 2A4036-01 , 5R8084 , 740-5654-501 , 2A3233-01 , 5A8757 , 6A9043 , 6A5006 , 5R0238 , 2A3232-001 , 6A6202 , 5A1269 , 6A6017 , 745-5152-503 , 740-5769-511 , 6A9040 , 6A9045 , 2A0651 , 5A9139 , 3A2358 , 3A2337 , 3A2362 , 3A2365 , 3A2355 , 3A2350 , 3A2368 , 6A6183 , 5A9039 , 5A1155 , 5A1155 , 745-5166-501 , 745-5093-503 , 745-5602-501 , 740-5696-507 , 740-0361-509 , 2A3092-01 , 2A3091-01 , 2A3092-01 , 2A3091-01 , 6A6197 , 6A5397 , 6A6176 , 4B7353 , 4B0324 , 4B0323 , 4B0309 , 4B0179 , 4B0099 , 6A2087 , 6A2292 , 745-5097-503 , 5A1268 , 6A6015 , 740-5173-507 , 740-5792-517 , 740-5271-505 , 5A8773 , 6A6484 , 6A2145 , 6A9044 , 740-5121-511 , 745-5122-503 , 745-5172-501 , 6A5395 , 5W2558
<b>Plan-No.</b>	PBV72-00-00C0S2		
<b>Description</b>	TUBES CLEAN SOPER 2/FULL FPI		
<b>ATA</b>	70-11-13		

FC No.	FC Description	Basic Doc.	Repair
1	THE ONE-STEP ALKALINE RUST REMOVER PROCEDURE TO CLEAN THE COMPONENTS	70-11-13	

**Project**                    **V2500**                    *P/N*    3A0698 , 3A1549 , 3A2181 , 3A2316 , 3A1662 , 3A1666 , 3A2988 , 3A1501 , 3A2658 , 3A2659 ,  
6A5768 , 6A5769 , 5A1358

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**Plan-No.**            *PBV72-00-00C0S3*

**Description**    *TITANIUM TUBES CLEAN  
SOPER 3/FULL FPI*

**ATA**                    *70-11-06*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	THE PROCEDURE FOR ONE-STEP ALKALINE RUST REMOVER CLEANING FOR TITANIUM PARTS ONLY	70-11-06	

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<b>Project</b>	<b>V2500</b>	<b>P/N</b>	2A0202, 2A0223, 2A0225, 2A0227, 2A0229, 2A0231, 2A0233, 2A0235, 2A0367-01, 2A0504-01, 2A0508-01, 2A0509-01, 2A0510-01, 2A0511-01, 2A0513-01, 2A0515-01, 2A0516-01, 2A0651, 2A0656, 2A0711, 2A0749, 2A0819-01, 2A1031-01, 2A11389-01, 2A1229-01, 2A1389-01, 2A1462, 2A1481, 2A1492, 2A1510, 2A1514, 2A1545, 2A1547, 2A1549, 2A1553, 2A1555, 2A1557, 2A1559, 2A1571, 2A2074-01, 2A2168-01, 2A2169-01, 2A2231-01, 2A2257-01, 2A2358-01, 2A2361-01, 2A2362, 2A2407-01, 2A2408-01, 2A2409-01, 2A2410-01, 2A2411-01, 2A2412-01, 2A2413-01, 2A2414-01, 2A3187-01, 2A3229-001, 2A3229-01, 2A3230-001, 2A3230-01, 2A3231-001, 2A3231-01, 2A3232-001, 2A3232-01, 2A3233-01, 2A3234-01, 2A3235-01, 2A3236-001, 2A3236-01, 2A3237-01, 2A3238-01, 2A3256-01, 2A3257-01, 2A3258-01, 2A3259-01, 2A3260-01, 2A3261-01, 2A3263-01, 2A3264-01, 2A3265-01, 2A3266-01, 2A3547-01, 2A3548-01, , 2A6516-01, 2A8797-01, 3A1660, 6A6009, 6A5896, 4B0094, 4B0099, 4B0179, 4B0194, 4B7200, 4B7325, 4B7353, 4B8071, 4B8072, 4T8030, 4W0043, 556-1-15818, 5A0046, 5A0148, 5A0174, 5A0334, 5A0335, 5A1269, 5A1434, 5A1476, 5A2137, 5A2145, 5A5153, 5A8723, 5A8737, 5A8745, 5A8755, 5A8757, 5A8759, 5A8761, 5A8769, 5A8770, 5A8773, 5A8777, 5A8778, 5A8783, 5A8785, 5A8793, 5A8795, 5A8796, 5A8797, 5A8799, 5A8800, 5A8802, 5A9013, 5A9017, 5A9038, 5A9039, 5A9041, 5A9042, 5A9043, 5A9067, 5A9074, 5A9076, 5A9083, 5A9084, 5A9085, 5A9090, 5A9093, 5A9139, 5A9141, 5A9143, 5A9145, 5A9146, 5A9147, 5A9150, 5A9153, 5A9166, 5A9167, 5A9356, 5A9364, 5A9381, 5R8083, 5R8084, 5R8102, 5R8117, 5R8123, 5R8125, 5R8134, 5R8140, 5R8141, 5R8142, 5R8144, 5R8226, 5R8760, 5T0030, 5T0032, 5T0038, 5T0041, 5W2558, 5W8363, 5W9038, 6A1692, 6A1693, 6A2110, 6A2122, 6A2126, 6A2127, 6A2133, 6A2134, 6A2137, 6A2138, 6A2139, 6A2140, 6A2150, 6A4117, 6A4739, 6A4803, 6A4820, 6A5002, 6A5004, 6A5006, 6A5013, 6A5019, 6A5025, 6A5026, 6A5027, 6A5033, 6A5071, 6A5075, 6A5149, 6A5228, 6A5233, 6A5238, 6A5245, 6A5282, 6A5308, 6A5309, 6A5330, 6A5331, 6A5332, 6A5334, 6A5337, 6A5338, 6A5339, 6A5342, 6A5344, 6A5353, 6A5364, 6A5367, 6A5390, 6A5395, 6A5597, 6A5768, 6A5769, 6A5871, 6A6007, 6A6017, 6A6018, 6A6020, 6A6024, 6A6031, 6A6038, 6A6124, 6A6150, 6A6166, 6A6189, 6A6484, 6A7457, 740-5121-505, 740-5121-509, 740-5121-511, 740-5122-501, 740-5269-501, 740-5271-503, 740-5271-505, 740-5273-503, 740-5273-505, 740-5275-503, 740-5278-507, 740-5373-505, 740-5654-501, 740-5692-507, 740-5720-505, 740-5727-511, 740-5763-507, 740-5793-511, 745-5093-503, 745-5122-503, 745-5279-503, 745-5645-507, AE707631-1, AE707632-1, AE707667-1, AE707874-1, AE707874-2, AE707874-3, AE707875-1, AE707875-2, AE707876-2, AE707910-1, M1549-1, M1550-1, 740-5265-505, 745-5166-501, 4B0323, 4B0324, 740-5051-507, 740-5059-505, 4B0414, AE707631-1, AE707632-1, 6A6169, 740-5051-505, 556-1-15306-001, 6A5365, 556-1-15847-001, 5R8143, 740-5172-505, AE707910-2, 745-5122-503, 740-5060-505, 745-5097-503, 88267-2, 88269-2, 290-5072-503, 4B2298, 290-5053-503, 4B2273, 4B2246, S700H0391-187, 5R0238, S700H0391-201, 88271-3, S700H0391-183, 290D8030-515, S700H0391-191, 290-5185-503, AE709366-503, 290-5074-503, 740-5278-511, 290D8029-511, 290-5054-503, 4B2295, 4B2260, 4B2261, 745-5650-501, 6A5251, 6A5250, 6A5044, 6A2135, 6A5023, 4B2297, 740-5152-507, 2A3124-01, 2A1493, 740-5644-507, 740-5183-503, 2A3125-01, 740-5692-503, 745-5644-507, 2A4256-01, 740-5121-507, 6A6196, 745-5700-503, 6A5011, 6A5397, 6A6010, 5R8084, 5A9060, 740-5173-507, 6A5108, 740-5692-505, 740-5790-505, 5A1358, 5A1358, 740-5092-501, 6A6212, 6A2151, 2A3091-01, 6A6019, 6A5366, 6A6221, 6A5896, 745-5153-503, 6A5392, 5A8750, 6A6220, 6A5896, 745-5172-501, 6A5357, M1545-1, 6A6219, 6A6208, 6A5010, 6A5350, 2A3091-01, 745-5267-501, 88270-6, 5R8223, 740-5092-503, 6A6015, 5W2559, 5A1268, 6A5316, 740-5792-517,
<b>Plan-No.</b>	PBV72-00-001002		
<b>Description</b>	PRESSURE TEST		
<b>ATA</b>	72-00-00		

6A5315 , 6A6045 , 6A5008 , 6A5144 , 6A6126 , 740-5747-507 , 745-5755-501 , 6A5357 , 6A6019 , 5A9149 , 740-5757-509 , 740-5702-509 , 4B0309 , 6A6168 , 6A6181 , 6A6183 , 6A6200  
 6A6200 , 5A8757 , M1543-1 , M1544-1 , 5A9140 , 6A5391 , 6A2145 , 6A5012 , 5A9091 , 6A6009 , 5A8750  
 5A8750 , 6A2144 , 740-5089-507 , 5A9148 , 745-5602-501 , 740-5600-505 , 6A5039 , 6A2292 , 6A5349 , 740-5673-503 , 745-5267-501 , 6A5005 , 6A6217 , 745-5276-501 , 6A5125 , 6A5132 , 6A6135 , 6A6214 , 5A2159 , 6A6211 , 5A0995 , 5A8738 , 740-0361-509 , 2A3092-01 , 740-52-76-503 , 740-5277-509 , 740-5737-511 , 6A5190 , 740-5751-509 , 6A6235 , 6A6182 , 740-5793-513 , 740-5774-507 , 745-5604-501 , 740-5769-511 , 745-5166-501SD , 745-5602-501 , 6A6195 , 745-5602-501 , 6A9040 , 745-5151-503 , 6A9039 , 3A1549 , 3A3051 , 6A9045 , 2A2495-01 , 6A7555 , 44848 , 5A1155 , 5A8801 , 6A6207 , 5A8748 , 6A5394 , 745-5650-505

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST	EXAMINE	
2	New Procedure for Air-Flex-Tube Inspection	TO SH 72-09-03 23	

**Project**            **V2500**                            *P/N*    5A1476 , 5A0158

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**Plan-No.**        *PBV72-32-03R001*

**Description**    *TUBE, ASSY OF P2.5CM*

**ATA**                *72-32-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	SECTION REPLACEMENT	VRS7001	1
15	REPAIR SURFACE DAMAGE	VRS 1728	15

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**Project**            **V2500**                            **P/N**    5A1269 , 5A1268 , 5A1342

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**Plan-No.**        *PBV72-32-36R001*

**Description**    *OIL TUBE*

**ATA**                *72-32-36*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1257	2
2	SECTION REPLACEMENT	VRS7001	1
3	REPAIR SURFACE DAMAGE	VRS1259	3
10	REPAIR SURFACE DAMAGE	VRS1255	1

**Project**            **V2500**                            **P/N**    5A0995 , 5A1712 , 5A5428 , 5A5427 , 5A1155

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**Plan-No.**        *PBV72-32-42R001*

**Description**    *TUBE*

**ATA**             *72-32-42*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1273	1
2	REPAIR SURFACE DAMAGE	VRS1275	2
3	REPAIR THE SURFACE DAMAGE OF THE STRAINER HOUSING	VRS1281	3
5	REPLACEMENT OF DAMAGED SECTION OF TUBE	VRS7001	

**Project**            **V2500**                            *P/N*    5R0233 , 5R0240

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**Plan-No.**        *PBV72-32-57R001*

**Description**    *HOSE AND TUBE*

**ATA**                *72-32-57*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND THE AIR TUBE	VRS1310	1

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**Project**            **V2500**                            *P/N*    5R0166 , 5R0238 , 5R0244

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**Plan-No.**        *PBV72-32-58R001*

**Description**    *SCAVENGE OIL TUBE*

**ATA**             *72-32-58*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1313	1
12	REPLACE DAMAGED SECTION OF TUBE, AXIALLY GREATER THAN 12,7MM	VRS7001	

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**Project**            **V2500**                            **P/N**    5A1434 , ,

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**Plan-No.**        *PBV72-32-94R001*

**Description**    *OIL SEAL TUBE*

**ATA**             *72-32-94*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1779	2

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**Project**            **V2500**                            *P/N*    5A2159 , 5A1358

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**Plan-No.**        *PBV72-32-96R001*

**Description**   *HOSE AND TUBE*

**ATA**             *72-32-96*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS1456	
3	REPLACEMENT OF DAMAGED SECTION OF TUBE	VRS7001	
4	BLEND REPAIR SURFACE DAMAGE	VRS1455	

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**Project**            **V2500**                            **P/N**    2A0367-01 , 2A2873-01 , 2A3587-01 , 2A0819-01 , 2A2495-01

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**Plan-No.**        *PBV72-42-20R001*

**Description**    *HP-ACC MANIFOLD*

**ATA**                *72-42-20*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS3018	7
4	BLEND REPAIR THE THRUST BALANCE SEAL VENT TUBE	VRS3024	4
19	BLEND SURFACE DAMAGE	VRS3653	19

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**Project**            **V2500**                            **P/N**    2A2168-01 , 2A2169-01 , 2A2231-01 , 2A3091-01 , 2A3092-01 , 2A2210

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**Plan-No.**        *PBV72-50-53R001*

**Description**   *EXHAUST CASE TUBES*

**ATA**             *72-50-53*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS3262	43
3	BLEND REPAIR	VRS3263	44
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
41	BLEND REPAIR SURFACE DAMAGE	VRS3258	41
42	BLEND REPAIR SURFACE DAMAGE	VRS3260	42

**Project**            **V2500**                            **P/N**    2A1211 , 2A1212

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**Plan-No.**        *PBV72-58-02R001*

**Description**   *No. 5 Bearing Oil Nozzle*

**ATA**             *72-58-02*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS3245	1
2	BLEND REPAIR	VRS3241	2
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	

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**Project**            **V2500**                            *P/N*    6A4739 , 740-5720-505

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**Plan-No.**        *PBV72-61-49R001*

**Description**    *GBX BREAT.OUTL.DUCT*

**ATA**                *72-61-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL	VRS2893	2
4	REPAIR A CRACK IN THE WALL OF THE GEARBOX BREATHER DUCT	VRS2894	3
14	WELDED PATCH REPAIR	VRS7503	4

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<b>Project</b>	<b>V2500</b>	<b>P/N</b>	2A3235-01 , 2A3233-01 , 2A3237-01 , 2A3234-01 , 2A3238-01 , 2A3256-01 , 2A3259-01 , 2A3261-01 , 2A3256-01 , 2A3258-01 , 2A3257-01 , 2A3263-01 , 2A3264-01 , 2A3260-01 , 2A3266-01 , 2A3265-01
<b>Plan-No.</b>	PBV73-11-41C0S2		
<b>Description</b>	CLEANING AND INSPECTION OF FUEL MANIFOLDS		
<b>ATA</b>	73-11-41		

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND INSPECTION OF FUEL MANIFOLDS	CMM TASK 73-11-41	



**Project**            **V2500**                            **P/N**    740-5650-501 , 740-5654-501 , 745-5650-501 , 745-5650-505

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**Plan-No.**        *PBV73-11-47R001*

**Description**    *FUEL TUBES*

**ATA**                *73-11-47*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE FUEL TUBE	VRS2899	6

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**Project**                    **V2500**                    **P/N**

**Plan-No.**            *PBV73-11-49R001*

**Description**    *ENGINE-FUEL-TUBES*

**ATA**                    *73-11-49*

6A5044 , 6A5045 , 6A5046 , 6A5049 , 6A5052 , 6A5054 , 6A5055 , 6A5056 , 6A5057 , 6A5125 ,  
6A5127 , 6A5128 , 6A5132 , 6A5133 , 6A5134 , 6A5135 , 6A5137 , 6A5222 , 6A5228 , 6A5230 ,  
6A5232 , 6A5236 , 6A5237 , , 6A5244 , 6A5246 , 6A5289 , 6A5291 , 6A5303 , 6A5304 , 6A5305 ,  
6A5306 , 6A5315 , 6A5316 , , 6A5327 , 6A5339 , 6A5340 , 6A5342 , 6A5343 , 6A5344 , 6A5351 ,  
6A5353 , 6A5354 , 6A5364 , 6A5370 , 6A5392 , 6A6002 , 6A6004 , 6A6017 , 6A6023 , 6A6024 ,  
6A6026 , 6A6123 , 6A6124 , 6A6125 , 6A6131 , 6A6133 , 6A6135 , 6A6147 , 6A6179 , 6A6180 ,  
6A6484 , 6A2145 , 6A5002 , 6A5021 , 6A2150 , 5R8117 , 6A2144 , 6A5004 , 6A5003 , 6A5042 ,  
6A5011 , 6A5026 , 6A5012 , 2A0616 , 2A0649 , 2A0650 , 2A0615 , 2A1417 , 2A0618 , 6A5341 ,  
2A0651 , 2A0654 , 2A1462 , 2A0641 , 6A5390 , 5R8136 , 5R8125 , 5R8126 , 5R8102 , 6A6204 ,  
5R8128 , 6A5356 , 5R8129 , 6A5357 , 5R8129 , 5R8130 , 6A5358 , 5R8131 , 5R8144 , 6A5359 ,  
5R8121 , 6A5033 , 6A5006 , 6A5005 , 6A2151 , 6A5010 , 6A2152 , 6A5390 , 2A0641 , 2A0655 ,  
2A0656 , 6A5204 , 6A5008 , 5R8123 , 6A5025 , 6A2132 , 6A5020 , 6A5019

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS6221	1
3	BLEND THE DAMAGED SURFACE	VRS1633	5
5	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
6	REPLACEMENT OF WELDED FITTINGS AND CONNECTORS	VRS7001	1

**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV73-22-49R001*

**Description**   *FUEL SYSTEM AIR TUBE*

**ATA**                *73-22-49*

5A0446 , 5A0448 , 5A8735 , 5A8736 , 5A8737 , 5A8738 , 5A8742 , 5A8749 , 5A8762 , 6A6210 ,  
5A8763 , 5A8782 , 5A8785 , 5A8793 , 5A8799 , 5A8800 , 5A8802 , 5A9059 , 5A9060 , 5A9093 ,  
5A9096 , 5A9364 , 6A1692 , 6A1693 , 6A2122 , 6A2126 , 6A2133 , 6A2135 , 6A5098 , 6A5099 ,  
6A5100 , 6A5102 , 6A5185 , 6A5250 , 6A5251 , 6A5273 , 6A5302 , 6A5308 , 6A5309 , 6A5317 ,  
6A5318 , 6A5321 , 6A5334 , 6A6007 , 6A6008 , 6A6011 , 6A6015 , 6A6028 , 6A6029 , 6A6037 ,  
6A6044 , 6A6149 , 6A6151 , 6A6184 , 6A6185 , 6A6210 , 6A5033 , 6A6235 , 6A6213 , 6A6214 ,  
6A6212 , M1545-1 , 107432 , M1544-1 , 5A9167 , 556-1-15365-100 , 6A6192 , 6A6236 , 5A9166 ,  
M1543-1 , 556-1-15364-100 , 5A0148 , M1546-1 , 556-1-15404-000 , C39440 , M1545-1 , 5A8781  
, 6A6211 , 6A6209 , 6A6201 , 6A9039 , 6A9043 , 6A9040 , 6A9045

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1620	1
3	REPLACE WELDED FITTINGS	VRS7001	1
4	REPLACE THE TUBE COUPLING NUT	VRS6226	4
5	REPAIR THE SURFACE DAMAGE	VRS6225	3
10	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
11	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
30	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

**Project**                    **V2500**                    **P/N**

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2A2358-01 , 2A2361-01 , 2A2362 , 2A3124-01 , 2A3125-01 , 2A3547-01 , 2A3548-01 , 4B8051 ,  
4B8052 , 4B8069 , 4B8070 , 4B8071 , 4B8072 , 4P8089 , 4P8105 , 2A3547-01 , 2A3548-01 ,  
2A4035-01 , 2A4036-01

**Plan-No.**            *PBV73-22-51R001*

**Description**    *P4.9 SENSOR + MANIF.*

**ATA**                    *73-22-51*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR THE RIGHT PRESSURE CONTROL TUBE	VRS3276	3
3	BLEND REPAIR THE PRESSURE CONTROL TUBE CONNECTORS	VRS3278	5
5	BLEND REPAIR THE LEFT PRESSURE CONTROL TUBE	VRS3277	4
31	SECTION REPLACEMENT	VRS7001	1
200	INSPECTION NAD REPAIR REQUIREMENTS	EC/RA#:7200-05007	

**Project**            **V2500**                            *P/N*    6A5768 , 6A5769

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**Plan-No.**        *PBV74-11-38R001*

**Description**    *REPAIR THE BRACKETS*

**ATA**                *74-11-38*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	REPAIR THE BRACKETS BY REPLACING ANTI VIBRATION MOUNTS AND RIVETS	VRS1624	3

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**Project**            **V2500**                            **P/N**    6A2087 , 6A2292

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**Plan-No.**        *PBV75-00-49R001*

**Description**    *Engine Stage 10 Air Off-Take Air  
Ducts*

**ATA**             *75-00-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
6	BLEND REPAIR SURFACE DAMAGE	VRS6121	6
7	BLEND SURFACE DAMAGE	VRS6120	

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**Project**            **V2500**                            **P/N**    740-0361-503 , 740-0361-505 , 740-0361-507 , 740-0361-509 , 740-1085-505 , 740-1085-503

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**Plan-No.**    *PBV75-22-48R001*

**Description**    *DUCT, ASSY ACAC*

**ATA**            *75-22-48*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	WELDING OF CRACKS AND CHAFE MARKS	VRS2304	1

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**Project**                    **V2500**                    **P/N**

5A0174 , 5A8757 , 5A8764 , 5A8765 , 5A9038 , 5A9039 , 5A9041 , 5A9042 , 5A9090 , 5A9091 ,  
5A9357 , 5A9381 , 6A2155 , 6A2156 , 6A2157 , 6A2159 , 6A2164 , , 6A5095 , 6A5110 , 6A5147 ,  
6A5149 , 6A5150 , 6A5249 , 6A5311 , 6A5386 , 6A5387 , , 6A5108 , 6A6010 , 6A5388 , 6A6228 ,

**Plan-No.**            *PBV75-22-49R001*

**Description**    *BCC + SEALING TUBES*

**ATA**                    *75-22-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1650	1
25	REPLACE WELDED FITTINGS	VRS7001	1
27	SECTION REPLACEMENT	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

**Project**                    **V2500**                    **P/N**

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5A8759 , 5A8760 , 5A8761 , 5A9076 , 5A9141 , 5A9143 , 6A5154 , 6A5155 , 6A5156 , 6A5172 ,  
6A5180 , 6A5181 , 6A5224 , 6A5310 , 6A5312 , 6A5324 , 6A5325 , 6A5326 , 6A6006 , 6A6021 ,  
5W2558 , 5W2559 , 6A7555 , 6A6227

**Plan-No.**            *PBV75-23-48R001*

**Description**    *COOLING AIR TUBES*

**ATA**                    *75-23-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1655	4
2	BLEND THE DAMAGED SURFACE OF THE PS3 COOLING AIR TUBES	VRS1660	1
3	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
5	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
25	REPLACE WELDED FITTINGS	VRS7001	1

**Project**            **V2500**                            **P/N**    2A0711 , 2A0749 , 2A1492 , 2A1493 , 6A5195 , 6A5196 , 6A5198 , 6A5365 , 6A8598 , 6A8597 ,  
6A8596

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**Plan-No.**        *PBV75-23-49R001*

**Description**    *TURBINE COOLING TUBE*

**ATA**             *75-23-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND THE DAMAGED SURFACE OF THE TURBINE COOLING AIR (TCA) SUPPLY TUBES	VRS1600	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

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**Project**                    **V2500**                    **P/N**    2A0202 , 2A0220 , 2A0223 , 2A0225 , 2A0227 , 2A0229 , 2A0231 , 2A0233 , 2A0235 , 2A1527 ,  
 2A1540 , 2A1545 , 2A1547 , 2A1549 , 2A1551 , 2A1553 , 2A1555 , 2A1557 , 2A1559 , 2A1569 ,  
 2A1571 , 2A1572 , , 2A3610 , 2A3617 , 2A3619 , 2A3621 , 2A3623 , 2A3625 , 2A3627 , 2A3629 ,  
 2A3631 , 2A3665

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**Plan-No.**            *PBV75-24-48R001*

**Description**    *HP-ACC MANIFOLD*

**ATA**                    *75-24-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND DAMAGED SURFACE OF THE TCC TUBE ASSEMBLIES	VRS1533	2
5	LOCAL CRACK WELDING REPAIR	VRS 1548	13
6	PATCH WELDING REPAIR POINTS 8-14	VRS1548	13
8	RE-SHAPE THE TUBE END AND/OR THE SUPPORT OF TCC TUBE ASSEMBLIES	VRS1528	11
12	BLEND REPAIR SURFACE DAMAGE	VRS1553	3
13	REPLACE THE PLATE NUT OF THE TCC TUBE ASSEMBLIES	VRS1534	7
14	REPLACEMENT THE PIN OF THE TCC TUBE	VRS1549	14
15	WELD REPAIR CRACKS	VRS1546	15
16	RESHAPE	VRS1545	
18	REPLACE THE PIN OF THE TURBINE COOLING MANIFOLD ASSEMBLY	VRS1544	18

**Project**            **V2500**                            **P/N**    3A0494 , 3A0564 , 3A0568 , 3A0573 , 3A0577 , 3A0580 , 3A0677 , 3A0678 , 3A0698 , 3A1501 ,  
 3A1549 , 3A1662 , 3A1666 , 3A1759 , 3A1762 , 3A2003 , 3A2181 , 3A2198 , 3A2316 , 3A2319 ,  
 3A2320 , 3A2335 , 3A2337 , 3A2350 , 3A2380 , 3A2410 , 3A2656 , 3A3061 , 3A2657 , 3A2659 ,  
 3A2658 , 3A1752 , 3A1745 , 3A2358 , 3A1755 , 3A2355 , 3A2365 , 3A2362 , 3A2988 , 3A3051 ,  
 3A1749 , 3A2368 , 3A0573 , 3A1501

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**Plan-No.**        *PBV75-24-49R001*

**Description**    *ACC MANIFOLDS*

**ATA**             *75-24-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	WELD UP REPAIR THE TUBE CONNECTOR	VRS4251	7
3	REPLACEMENT THE TITANIUM TUBES	SB75-0084	
4	REPLACE THE NUTS OF THE TUBE CONNECTOR	VRS4360	29
5	WELD REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4247	5
6	REPLACE THE FRONT SUPPORT, RIVETS AND CLIP NUTS OF THE LPT ACC COOLING AIR DUCT	VRS4248	6
7	REPLACE THE FRONT SUPPORT, RIVETS AND CLIP NUTS OF THE LPT ACC COOLING AIR DUCT	VRS4395	35
9	REPLACE RIVETS, CLIP NUTS, OR ANGLE BRACKETS	VRS4357	32
10	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4261	25
12	WELD REPAIR THE REAR FLANGE	VRS4405	22
14	BLEND REPAIR OF THE AIR COOLING DUCT	VRS4048	4

19	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4398	38
23	REPLACE THE TUBES OF THE LOWER DUCT ASSEMBLY	VRS4441	42
27	WELD-UP REPAIR THE TUBE CONNECTOR	VRS4358	27
28	BLEND REPAIR OF THE TUBE CONNECTOR	VRS4359	28
29	REPLACE THE HALF LOOP CLAMPS	VRS4365	20
30	REPLACE THE BLIND RIVETS	VRS4365	20
31	REPLACE THE SELF LOCKING NUTS	VRS4365	20
32	REPLACE THE INSERTS	VRS4366	21
33	WELD UP REPAIR THE SUPPORT ASSEMBLIES	VRS4364	19
34	TUBE CHANGE ON UPPER COOLING AIR DUCT ASSY	VRS4396	36
35	REPLACE THE REAR SUPPORT AND RIVETS OF THE LPT ACC COOLING AIR DUCT	VRS4395	35
36	TUBE CHANGE ON LOWER COOLING AIR DUCT ASSY DUCT ASSY	VRS4399	39
37	BLEND REPAIR OF AIR COOLING DUCT	VRS4397	37
39	REPLACE THE REAR SUPPORT AND RIVETS OF THE LPT ACC COOLING AIR DUCT	VRS4248	6
40	BLEND REPAIR SURFACE DAMAGE	VRS4363	18
53	REPLACE REAR FLANGE OF THE SUPPORT ASSEMBLIES	VRS4589	53
63	LPT ACC CONNECTOR AIR TUBE - BLEND REPAIR	VRS4600	63

65	REPLACE THE CLIP NUT	VRS4602	65
99	DAMAGE RIVET REPLACEMENT TASK 75-24-49-840-001	SBE75-0051	
112	WELD REPAIR THE SUPPORT ASSEMBLIES	VRS4256 VRS4257	
151	INSTALL NEW ANGLE BRACKET	SBE 75-0051	
200	INSPECTION AND REPAIR REQUIREMENTS	EC/RA#:7250-01189	

<b>Project</b>	<b>V2500</b>	<b>P/N</b>	5A8743 , 5A8745 , 5A8746 , 5A8755 , 5A8769 , 5A8776 , 5A8783 , 5A9043 , 5A9044 , 5A9046 , 5A9050 , 5A9067 , 5A9068 , 5A9071 , 5A9074 , 5A9077 , 5A9079 , 5A9139 , 5A9140 , 5A9145 , 5A9146 , 5A9147 , 5A9148 , 5A9149 , 5A9150 , 5A9306 , 5A9307 , 6A2162 , 6A2163 , 6A5146 , 6A5165 , 6A5173 , 6A5174 , 6A5176 , 6A5227 , 6A5233 , 6A5260 , 6A5274 , 6A5276 , 6A5277 , 6A5278 , 6A5296 , 6A5323 , 6A5324 , 6A5330 , 6A5331 , 6A5332 , 6A5334 , 6A5336 , 6A5337 , 6A5338 , 6A6005 , 6A6009 , 6A6012 , 6A6013 , 6A6020 , 6A6027 , 6A6033 , 6A6041 , 6A6127 , 6A6129 , 6A6159 , 6A6161 , 6A6189 , 6A6190 , 6A6191 , 6A6194 , 6A6215 , 6A5278 , 6A6199 , 6A6200 , 6A6030 , 6A6197 , 6A9044 , 6A6221 , 6A6198 , 6A9041 , 6A9042 , 6A6223 , 6A6218 , 6A6219 , 6A6217 , 6A6216 , 6A6220
<b>Plan-No.</b>	PBV75-32-49R001		
<b>Description</b>	(HPC) BLEED AIR TUBE		
<b>ATA</b>	75-32-49		

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR THE SURFACE DAMAGE	VRS1681	1
22	REPLACE WELDED FITTINGS	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
32	SECTION REPLACEMENT	VRS7001	1

**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV79-21-49R001*

**Description**   *PRESSURE OIL TUBES*

**ATA**              *79-21-49*

5A8767 , 5A8770 , 5A8773 , 5A8777 , 5A8778 , 5A8779 , 5A8786 , 5A8794 , 5A8795 , 5A8796 ,  
5A8797 , 5A9081 , 5A9153 , 5A9187 , 5A9356 , 5R8084 , 5R8132 , 5R8133 , 5R8134 , 5R8135 ,  
5R8142 , 5R8223 , 5R8225 , 6A5013 , 6A5063 , 6A5066 , 6A5068 , 6A5069 , 6A5071 , 6A5072 ,  
6A5143 , 6A5144 , 6A5145 , 6A5238 , 6A5245 , 6A5271 , 6A5272 , 6A5313 , 6A5345 , 6A5346 ,  
6A5347 , 6A5366 , 6A5394 , 6A5395 , 6A5397 , 6A5846 , 6A6018 , 6A6019 , 6A6025 , 6A6039 ,  
6A6045 , 6A6150 , 6A6152 , 6A6176 , 6A6181 , 6A6182 , 6A6183 , 740-5755-511 , 740-5767-507  
, 740-5767-509 , 740-5769-509 , 740-5769-511 , 740-5774-505 , 740-5774-507 , 745-5767-501 ,  
6A5350 , 740-5769-509 , 740-5769-511 , 5A0245 , 5A8774 , 5A0247 , 5A0246 , 6A6202 , 6A5349  
, 740-5757-507 , 6A5348 ,

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR THE TUBE BY BLENDING	VRS1689	14
3	BLEND REPAIR SURFACE DAMAGE	VRS2905	1
5	BLEND REPAIR	VRS1687	3
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
25	REPLACE WELDED FITTINGS	VRS7001	1
34	REPLACE BRAZED SUPPORT CLIPS	VRS7001	1
35	SECTION REPLACEMENT	VRS7001	
113	SPECIAL PROCEDURE FOR OIL SYSTEM FAILURE	TO 79-00-00 03	

**Project**                    **V2500**                    **P/N**

4B0215 , 4B0216 , 4B0306 , 4B0307 , 4B0308 , 4B0309 , 4B0323 , 4B0324 , 4B0414 , 4B2243 ,  
4B2246 , 4B2260 , 4B2261 , 4B2262 , 4B2273 , 4B2290 , 4B2295 , 4B7128 , 4B7162 , 4B7200 ,  
4B7248 , 4B7252 , 4B7263 , 4B7325 , 4B7353 , 4B2297 , 4B2298

**Plan-No.**            *PBV79-22-48R001*

**Description**    *SCAVENGE OILTUBE-GBX*

**ATA**                    *79-22-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS5327	1
2	REPAIR THE SURFACE DAMAGE	VRS5178	2
3	REPLACE DAMAGED SECTION OF TUBE, AXIALLY NOT EXCEEDING 12,70 MM BY FITTING SLEE	VRS7001	1
4	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
5	REPAIR THE SURFACE DAMAGE	VRS5649	2
8	SECTION REPLECEMENT	VRS7001	1
9	REPLACE WELDED FITTING	VRS7001/1	1

**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV79-22-49R001*

**Description**    *SCAVENGE OIL TUBE*

**ATA**                *79-22-49*

5A8573 , 5A8748 , 5A8750 , 5A8751 , 5A8790 , 5A9083 , 5A9084 , 5A9085 , 5A9086 , 5A9088 ,  
6A5896 , 6A6168 , 6A6205 , 6A6206 , 6A6207 , 5A8801 , 740-5747-505 , 740-5747-507 , 740-  
5751-507 , 740-5755-511 , 740-5755-513 , 740-5757-507 , 740-5757-509 , 740-5763-507 , 740-  
5793-507 , 740-5793-509 , 740-5793-511 , 740-5751-509 , 740-5793-513 , 740-5767-507 , 740-  
5769-509 , 5R8032 , 5R8112 , 5R8138 , 5R8139 , 5R8140 , 5R8141 , 6A5073 , 6A5075 , 6A5076 ,  
6A5077 , 6A5079 , 6A5229 , 6A5233 , 6A5294 , 6A5295 , 6A5329 , 6A5367 , 6A6031 , 6A6038 ,  
6A6042 , 6A6126 , 6A6153 , 6A6160 , 6A6166 , 6A6195 , 6A6196 , 745-5793-501 , 745-5755-501  
, 6B1584

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE SCAVENGE OIL TUBES	VRS2910	10
5	TUBE ASSEMBLY - REPAIR THE SURFACE DAMAGE	VRS1700	1
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
25	REPLACE WELDED FITTINGS	VRS7001	1
28	SECTION REPLECEMENT	VRS7001	1
29	SECTION REPLACEMENT	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
32	REPAIR SHANK NUTS	SPPM 70-35-11	

**Project**            **V2500**                            **P/N**

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290D8029-511 , 740-5121-503 , 740-5121-505 , 740-5121-507 , 740-5121-509 , 740-5121-511 ,  
740-5122-501 , 740-5122-503 , 745-5122-503 , 88269-2 , 290-5054-503

**Plan-No.**        *PBV80-13-49R001*

**Description**    *STARTER DUCT*

**ATA**             *80-13-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD A REPAIR PATCH TO THE STARTER DUCT REPAIR OF DENTS	VRS2763	4
3	BLENDREPAIR	VRS2914	3
8	REPAIR A CRACK IN THE STARTER DUCT WALL	VRS2958	2
9	REPAIR A SUPPORT RING THAT HAS A BENT SUPPORT LUG	VRS2953	1

**Project**            **V2500**                            **P/N**    5A0353 , 5A1459 , 5A1611 , 5A1638 , 5A1710 , 5A1750 , 5A1752 , 5A1753 , 5A1854 , 5A6533

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**Plan-No.**    *PV72-31-01100R1*

**Description**    *ANNULUS FILLER ASSY*

**ATA**            *72-31-11*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1004	1
3	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1007	3
4	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1008	4
5	REPLACE THE LOCATING PIN IN THE ANNULUS FILLER ASSEMBLY	VRS1010	5
6	REPAIR THE ANNULUS FILLERS TOUCH-UP COATING	VRS1060	6
14	REPLACE THE THREAD INSERT OF ANNULUS FILLERS	VRS1013	14
20	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1735	20
22	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1018	22
23	REPLACE THE THREAD INSERT OF THE ANNULUS FILLERS	VRS1017	23
60	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1014	28

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61

REPLACE THE HEAT RESISTING E.S. COATING OF THE ANNULUS FILLER ASSEMBLY

VRS1009

2

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111

RENOVATION OF MARKING ON PART

SPM 70-09-00

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**Project**                    **V2500**                    **P/N**

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5W2231 , 5W2268 , 5W2280 , 5W2318 , 5W2331 , 5W2332 , 5W2247 , 5W2271 , 5W2321 ,  
5W2334 , 5W2335

**Plan-No.**            *PV72-32-60C001*

**Description**    *BLEED DUCT CLEANING*

**ATA**                    *72-32-60*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEED DUCT CLEANING		

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**Project**                    **V2500**                    **P/N**

5W2231 , 5W2268 , 5W2280 , 5W2318 , 5W2331 , 5W2332 , 5W2247 , 5W2271 , 5W2321 ,  
5W2334 , 5W2335

**Plan-No.**        *PV72-32-60R001*

**Description**   *BLEED DUCT*

**ATA**                *72-32-60*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
7	BLEND REPAIR	VRS1908	7
8	REPLACE THE LOCATING PIN	VRS1909	8
9	REPLACE THE INSERT	VRS1912	9
11	BLEED DUCT	VRS1914	11
13	REPLACE THE SEAL	VRS1916	13
14	REPLACE THE SEAL	VRS1338	14
15	RESTORE THE TEFLON COATING	VRS1339	15
16	RESTORE THE TEFLON COATING (VRS1339) (DOC. NO. 88VJ542Q, DOC. NO. 94VJ830F, DOC. NO 03VJ803G)	03VJ803G	
20	REWORK THE INSERT HOLES BASED ON REWORK-001 - SBE 72-0485		
21	REPAIR THE CORRODED THROUGH BOLT HOLE	VRS1567	

22

REPAIR THE CORRODED THROUGH BOLT HOLE

VRS1568

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101

OTC 22640, LPC BLEED DUCT ASSY FOR V11062, Doc. No. 18VJ622

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**Project**            **V2500**                            *P/N*    5A1639

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**Plan-No.**        *PV72-32-71C001*

**Description**    *LPC BLEED VALVE SUPPORT  
RING CLEANING*

**ATA**                *72-32-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING THE LPC BLEED VALVE SUPPORT RING (FPI, MAIN INSPECTION)	72-32-00-100-000	

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**Project**            **V2500**                            *P/N*    5A1639

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**Plan-No.**        *PV72-32-71R001*

**Description**    *LPC BLEED VALVE SUPPORT  
RING*

**ATA**                *72-32-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE BY BLENDING	VRS1746	
111	RENOVATION OF MARKING ON PART	SPM 70-09-00	

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**Project**            **V2500**                            **P/N**    5A1872 , 5A1450 , 5A1686 , 5A2225

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**Plan-No.**        *PV72-32-72R001*

**Description**    *VALVE RING ASSY*

**ATA**             *72-32-72*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	REPAIR SURFACE DAMAGE	VRS1750	3
6	REPLACE THE SEAL	VRS1751	6
7	REPLACE THE GUIDE	VRS1785	7
10	RENEW OF VALVE RING TEFLON COATING	TO SH 72-32-72 01	

<b>Project</b>	<b>V2500</b>	<b>P/N</b>	5A0258 , 5A0259 , 5A0260 , 5A0807 , 5A0809 , 5A0814 , 5A0815 , 5A0817 , 5A0818 , 5A0842 , 5A0843 , 5A0844 , 5A0845 , 5A1086 , 5A1379 , 5A1380 , 5A1381 , 5A1382 , 5A1615 , 5A1622 , 5A1623 , 5A1624 , 5A1625 , 5A1626 , 5A1627 , 5A1680 , 5A1681 , 5A1682 , 5A1737 , 5A1738 , 5A1739 , 5A1743 , 5A1744 , 5A1745 , 5A2149 , 5A2150 , 5A2151 , 5A2152
<b>Plan-No.</b>	PV72-32-87C001		
<b>Description</b>	FAN CASE REAR PANEL		
<b>ATA</b>	72-32-87		

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN THE FAN CASE REAR PANEL		

**Project**            **V2500**                            *P/N*    5A0819 , 5A1601 , 5A0823 , 5A0824 , 5A0825 , 5A0827 , 5A0828 , 5A0829 , 5A0830 , 5A0831 , 5A0832

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**Plan-No.**        *PV72-32-87C0RP*

**Description**    *RUBBER PANELS REPAIR*

**ATA**             *72-32-87*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FAN CASE LINER PANEL RUBBER CLEANING	EO-1009-D	

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**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PV72-32-87R001*

**Description**   *FAN CASE REAR PANEL*

**ATA**                *72-32-87*

5A0258 , 5A0259 , 5A0260 , 5A0807 , 5A0809 , 5A0814 , 5A0815 , 5A0818 , 5A0817 , , , , , , ,  
5A0842 , 5A0843 , 5A0844 , 5A0845 , 5A1086 , 5A1089 , 5A1090 , 5A1091 , 5A1119 , 5A1120 ,  
5A1121 , 5A1122 , 5A1123 , 5A1124 , 5A1125 , 5A1126 , 5A1143 , 5A1379 , 5A1380 , 5A1381 ,  
5A1382 , 5A1394 , 5A1396 , 5A1397 , 5A1400 , 5A1440 , , 5A1615 , 5A1617 , 5A1620 , 5A1621 ,  
5A1622 , 5A1623 , 5A1624 , 5A1625 , 5A1626 , 5A1627 , 5A1680 , 5A1681 , 5A1882 , 5A1725 ,  
5A1726 , 5A1727 , 5A1737 , 5A1738 , 5A1739 , 5A1740 , 5A1741 , 5A1742 , 5A1743 , 5A1744 ,  
5A1745 , 5A2148 , 5A2149 , 5A2150 , 5A2151 , 5A2152 , 5A1393 , 5A1395 , 5A1398 , 5A1682 , ,  
5A1090 ,

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	PATCH REPAIR THE DAMAGE HOLE AND/OR CRACK IN THE FAN CASE LINER PANEL ASSEMBLY	VRS1809	3
4	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1804	4
5	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1803	5
6	REPAIR SURFACE CRACK OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1936	6
33	REPAIR OF CRACKS AROUND BUSHES AREA BY REINFORCEMENT INLAY	SH 72-32-87 007 (A)	
35	CRACK FILLER REPAIR - CRACKS AROUND (LOOSE) BUSHINGS	SH 72-32-87 007 (B)	
37	ALT. REPAIR PROCEDURE TO REMOVE DAMAGES ON SURFACES OF THE FAN CASE LINER PANEL	SH 72-32-87 04 / 01	
39	EXTENDED BUILDUP CONDITION ACCEPTANCE OF FAN CASE PANEL FRONT LINEAR	SH 72-32-87 05 / 01	
111	RENOVATION OF MARKING ON PART	IAE SPM 70-09-00	
200	INSPECTION AND REPAIR REQUIREMENTS	EC 7232-01175	



**Project**                    **V2500**                    **P/N**

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5A0819 , 5A1601 , 5A0823 , 5A0824 , 5A0825 , 5A0827 , 5A0828 , 5A0829 , 5A0830 , 5A0831 ,  
5A0832

**Plan-No.**            *PV72-32-87R0RP*

**Description**    *RUBBER PANEL REPAIR*

**ATA**                    *72-32-87*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	RUBBER PANELS CRACK REPAIR i.a.w EO-1009-D	EO-1009-D	
10	FAILURE CODE FOR UNITED AIRLINES ONLY *** CRACK REPAIR ***	EC 7232-01175	

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**Project**            **V2500**                            **P/N**    5A0037 , 5A0041 , 5A0283 , 5A0319 , 5A0320 , 5A0321 , 5A0322 , 5A1363 , 5A1375 , 5A1513

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**Plan-No.**        *PV72-32-88C001*

**Description**   *FAN OGV CLEANING*

**ATA**             *72-32-88*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING THE FAN EXIT GUIDE VANE		

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**Project**            **V2500**                            **P/N**    5A0037 , 5A0319 , 5A0320 , 5A0041 , 5A0283 , 5A0321 , 5A0322 , 5A1363 , 5A1375 , 5A1513

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**Plan-No.**    *PV72-32-88R001*

**Description**    *FAN OGV, S*

**ATA**            *72-32-88*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE OF THE OUTLET GUIDE VANE	VRS1422	1
2	REPAIR THE SURFACE DAMAGE OF THE FAN EXIT VANE	VRS1770	5
3	REPLACE THE STRIP SEAL OF THE FAN EXIT GUIDE VANES	VRS1423	3
4	REPLACE THE PLATE NUT OF THE FAN OUTLET GUIDE VANES	VRS1424	4
7	REPLACE THE SEALING STRIP OF THE FAN EXIT GUIDE VANES	VRS1772	7
10	REPLACE THE PLATE NUTS OF THE FAN EXIT VANE ASSEMBLY	VRS1782	8
11	APPLY AND CURE THE COLD CURING SILICONE RUBBER COMPOUNDS TO DEFECTIV SEAL	SPM 70-36-02	
30	APPLY AND CURE THE POLYURETHANE RESIN	72-32-88-360-054	2
200	INSPECTION AND REPAIR REQUIREMENTS	EC 7232-01175	

**Project**            **V2500**                            **P/N**    5A1459 , 5A1611 , 5A1638 , 5A1710 , 5A1750 , 5A1752 , 5A1753 , 5A1854 , 5A6533 , 5A0353

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**Plan-No.**        *UA72-31-01100R1*

**Description**   *ANNULUS FILLER UNITED  
AIRLINES*

**ATA**             *72-31-01100*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1004	1
3	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1007	3
4	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1008	4
5	REPLACE THE LOCATING PIN IN THE ANNULUS FILLER ASSEMBLY	VRS1010	5
14	REPLACE THE THREAD INSERT OF ANNULUS FILLERS	VRS1013	14
20	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1735	20
22	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY ACC. TO TO SH 72-31-11 023	VRS1018	22
23	REPLACE THE THREAD INSERT OF THE ANNULUS FILLERS	VRS1017	23
60	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1014	28
61	REPLACE THE HEAT RESISTING E.S. COATING OF THE ANNULUS FILLER ASSEMBLY	VRS1009	2

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111 RENOVIATION OF MARKING ON PART

SPM 70-09-00

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200 INSPECTION AND REPAIR REQUIREMENTS

EC/RA 7231-01683

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